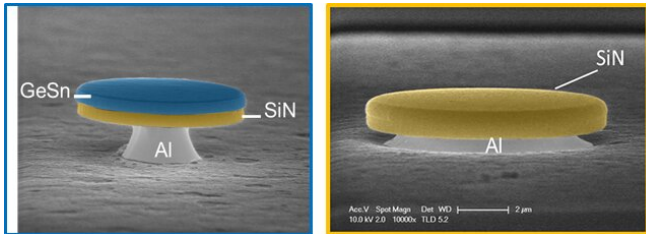


# First ultra-low threshold continuous-wave lasing in GeSn

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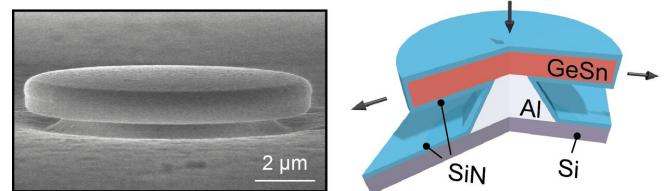
Scanning Electron Micrographs: (left) A layer of GeSn is transferred onto a silicon substrate and then structured as a microdisk to form an optical cavity. During the transfer, the defective layer in the GeSn, which was at the interface with the Ge/Si substrate, was removed by etching. The transfer also makes it possible to insert a stressed SiNx layer underneath the GeSn layer. An Aluminum layer was used to maintain the cavity while allowing excellent thermal cooling of the laser device through the substrate. (right) A final conformal deposition of a strained film on the microdisk allows to obtain an "all-around" configuration of the stress transfer from the SiNx to the GeSn. The GeSn is then under a tensile strain of 1.6% very homogeneously distributed in its active volume. Credit: C2N / M. El Kurdi & al.

Transistors in computer chips work electrically, but data can be transmitted more quickly with light. Researchers have therefore been looking for a way to integrate a laser directly into silicon chips for a long time. A team of physicists at the Centre de Nanosciences et de Nanotechnologies (C2N), in collaboration with researchers at Germany's Forschungszentrum Jülich (FZJ) and STMicroelectronics, have implemented a new material engineering method to fabricate a laser microdisk in a strained germanium-tin (GeSn) alloy. They have demonstrated the laser device with a group IV compound, compatible with Silicon, operating with ultra-low threshold and under continuous-wave excitation.

Optical data transmission enables significantly higher data rates and ranges than conventional

electronic processes, while using less energy. In data centers, optical cables of a length of around 1 meter are therefore standard. In the future, optical solutions will be required for shorter distances to transfer data from board to board or chip to chip. An electrically pumped [laser](#) that is compatible with silicon-based CMOS technology would be ideal to achieve very high data rates.

GeSn [alloys](#) are promising for realizing light emitters such as lasers. Based entirely on group IV semiconductor elements, this alloy is compatible with silicon and can be fully integrated in the CMOS fabrication chain, widely used to produce electronic chips for mainstream applications. Today, the main approach consists in introducing as much tin as possible in the GeSn alloy (in the range of 10-16%). The obtained compound thus provides direct alignment of the band structure, which enables the laser emission. However, this approach has major drawbacks: Due to the lattice mismatch between the germanium (strained relaxed) substrate on silicon and the Sn-rich GeSn alloys, a very dense dislocation defects network is formed at the interface. It thus takes extremely high densities of power pumping (hundreds of kW/cm<sup>2</sup> at cryogenic temperature) to reach the laser emission regime.



Scanning electron microscopy images: The germanium-tin layer is only a few micrometres thick and is applied to a "stressor layer" made of silicon nitride and an aluminium base for improved heat dissipation (left) and then coated with silicon nitride (right). Orienting the germanium-tin compound along the wider atomic distances in the crystal lattice of the silicon nitride leads to stresses in the embedded material, which ultimately

cause optical amplification. Credit: Forschungszentrum Jülich / Nils von den Driesch

Using a different approach based on specific material engineering, the physicists obtained a laser emission in a microdisk of GeSn alloy fully encapsulated by a stressor layer made of dielectric Silicon Nitride ( $\text{SiN}_x$ ). With this device, they have demonstrated for the first time the laser emission in the alloy able to operate under continuous-wave (cw) excitation. The laser effect is reached under cw and pulsed excitations, with ultra-low thresholds compared to the current state of the art. Their results are published in *Nature Photonics*.

This device uses a 300-nm-thick GeSn layer with a tin content as low as 5.4%, which was encapsulated by a  $\text{SiN}_x$  stressor layer to produce a tensile strain of the lattice. The as-grown alloy layer is initially an indirect band-gap semiconductor that does not support the laser effect and is a very poor emitter. The researchers show that it can be transformed into a truly direct band-gap semiconductor that can support the laser effect, and thus becomes an efficient emitter, by applying the tensile strain to it. Additionally, the tensile strain delivers a low density of states at the valence band edge, which is the light hole band, thus enabling reduction of the required excitation level to reach laser action. Thanks to the low concentration of tin, the dislocations network is less dense, and can be more easily treated. A specific microdisk cavity design was developed to allow high strain transfer from the stressor layer to the active region, remove the interface defects, and enhanced thermal cooling of the active region.

With this device, the researchers demonstrate for the first time continuous-wave (cw) lasing up to 70 K, while pulsed lasing is reached at temperatures up to 100 K. Lasers operating at a wavelength of 2.5  $\mu\text{m}$  have ultra-reduced thresholds of 0.8  $\text{kW}/\text{cm}^2$  for nanosecond-pulsed optical excitation, and 1.1  $\text{kW}/\text{cm}^2$  under cw optical excitation. Since these thresholds are 2 orders of magnitude lower than reported in the literature, the results open a new path toward the integration of group IV laser on a Si-phonic platform.

**More information:** Anas Elbaz et al. Ultra-low-threshold continuous-wave and pulsed lasing in tensile-strained GeSn alloys, *Nature Photonics* (2020). [DOI: 10.1038/s41566-020-0601-5](https://doi.org/10.1038/s41566-020-0601-5)

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