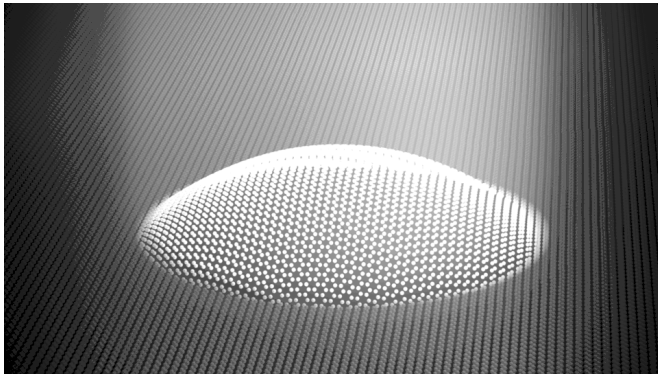


# Researchers create very small sensor using 'white graphene'

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Credit: Delft University of Technology

Researchers from TU Delft in The Netherlands, in collaboration with a team at the University of Cambridge (U.K.), have found a way to create and clean tiny mechanical sensors in a scalable manner. They created these sensors by suspending a two-dimensional sheet of hexagonal boron nitride (h-BN), or 'white graphene' over small holes in a silicon substrate. This innovation could lead to extremely small gas and pressure sensors for future electronics.

Hexagonal boron nitride (h-BN) is an interesting material with a honeycomb lattice structure similar to that of graphite. But while graphite conducts electricity, while h-BN acts as an insulator. This property makes h-BN popular as a high-end lubricant, especially in industrial applications where electrical conductivity is undesirable. Since h-BN has the added benefit of being chemically and thermally more stable than graphite, it is also used in harsh environments such as space, for example, in deep ultraviolet applications.

## Sticky stuff

While layers of the two-dimensional material

graphene can be exfoliated from graphite with sticky tape, creating single layers of h-BN is much more difficult. The reason for this is that the layers that make up h-BN 'stick' to one another—and other materials—much more strongly than layers of graphene do. Thus, not many researchers have been able to study the properties of h-BN as a 2-D material until now. "There are only two or three institutions in the world that can produce single, two-dimensional layers of white graphite, and the University of Cambridge is one of them," said lead author Santiago J. Cartamil-Bueno. "This project is a success thanks to our effective collaboration with them."

Using a technique called chemical vapour deposition, researchers at the University of Cambridge grew a one-atom-thick sheet of h-BN, or 'white graphene,' onto a piece of iron foil. They then mailed it to TU Delft in The Netherlands. There, through a series of steps, the Delft researchers transferred the sheet of transparent white graphene onto a silicon substrate containing tiny circular cavities. By doing so, they created microscopic 'drums'. These drums function as mechanical resonators and could be used as infinitesimal gas or [pressure sensors](#), for instance in mobile phones.

## Cleaning the drums

While creating the h-BN drums was a significant challenge in itself, this project posed another, even bigger challenge. As a result of the steps needed to transfer the monoatomic sheet onto the [silicon substrate](#), the drums were contaminated with a number of polymers. Common contaminations such as this are undesirable since they change the properties of the [sensors](#). The result is that all of the sensors may behave slightly differently. "In order to outperform the normal sensors in the market, however, it is important that all 2-D sensors behave in exactly the same way," Cartamil-Bueno explains.

The Delft researchers found a solution: Using ozone gas, they managed to clean the drums. The aggressive gas removed all of the organic polymers. However, traces of PMMA, a polymer with inorganic components, were left behind on the resonators. "Fortunately, this problem can be solved by only using organic substrates while transferring the sheet of white [graphite](#) onto the cavities," says Cartamil-Bueno. Thus, the Delft researchers have provided proof of principle for the fabrication of incredibly small sensors for [future electronics](#).

**More information:** Mechanical characterization and cleaning of CVD single-layer h-BN resonators, [DOI: 10.1038/s41699-017-0020-8](https://doi.org/10.1038/s41699-017-0020-8)

Provided by Delft University of Technology

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