

# Have scientists really found something tougher than nature's invincible material?

19 January 2016, by Paul Coxon, University Of Cambridge



Credit: Shutterstock

Ask most people what the hardest material on Earth is and they will probably answer "diamond". Its name comes from the Greek word ?????? (adamas) meaning "unbreakable" or "invincible" and is from where we get the word "adamant". Diamond's hardness gives it incredible cutting abilities that – along with its beauty – have kept it in high demand for thousands of years.

Modern scientists have spent decades looking for cheaper, harder and more practical alternatives and every few years [the news heralds](#) the creation of a new "world's hardest material". But are any of these challengers really up to scratch?

Despite its unique allure, diamond is simply a special form, or "allotrope", of carbon. There are several allotropes in the carbon family including carbon nanotubes, amorphous carbon, diamond and graphite. All are made up of carbon atoms, but the types of atomic bonds between them differ which gives rise to different material structures and properties.

The outermost shell of each carbon atom has four electrons. In diamond, these electrons are shared with four other carbon atoms to form very strong [chemical bonds](#) resulting in an extremely rigid

tetrahedral crystal. It is this simple, tightly-bonded arrangement that makes diamond one of the hardest substances on Earth.

## How hard?

Hardness is an important property of materials and often determines what they can be used for, but it is also quite difficult to define. [For minerals](#), scratch hardness is a measure of how resistant it is to being scratched by another mineral.



Vickers test anvil. Credit: R Tanaka, CC BY

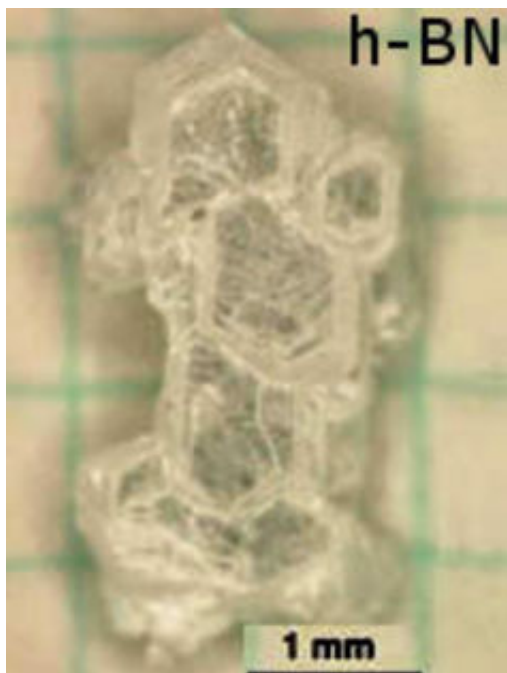
There are several ways of measuring hardness but typically an instrument is used to make a dent in the material's surface. The ratio between the surface area of the indentation and the force used to make it produces a hardness value. The harder the material, the larger the value. The [Vickers hardness](#) test uses a square-based pyramid diamond tip to make the indent.

Mild steel has a Vickers hardness value of around 9 GPa while diamond has a Vickers hardness value of around [70 – 100 GPa](#). Diamond's resistance

against wear is legendary and today [70% of the world's natural diamonds](#) are found in wear-resistant coatings for tools used in cutting, drilling and grinding, or as additives to abrasives.

The problem with diamond is that, while it may be very hard, it is also surprisingly unstable. When diamond is heated above 800° in air its chemical properties change, affecting its strength and enabling it to react with iron, which makes it unsuitable for machining steel.

These limits on its use have led to a growing focus on developing new, chemically-stable, superhard materials as a replacement. Better wear-resistant coatings allow industrial tools to last longer between replacing worn parts and reduce the need for potentially environmentally-hazardous coolants. Scientists have so far managed to come up with several potential rivals to diamond.



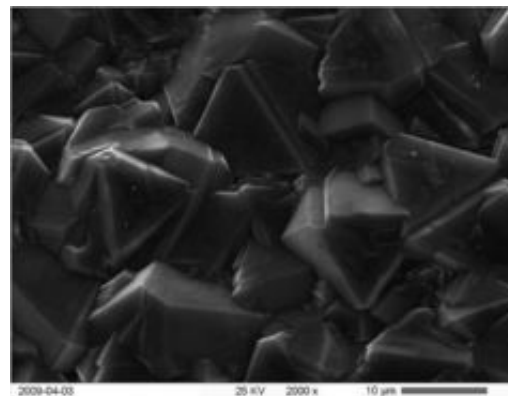
Microscopic BN crystal. Credit: NIMSoffice/Wikimedia Commons

## Boron nitride

The synthetic material boron nitride, first produced in 1957, is similar to carbon in that it has several

allotropes. In its cubic form (c-BN) it shares the same crystalline structure as diamond, but instead of carbon atoms is made up of alternately-bonded atoms of boron and nitrogen. c-BN is chemically and thermally stable, and is commonly used today as a superhard machine tool coating in the automotive and aerospace industries.

But cubic boron nitride is still, at best, just the world's second hardest material with a Vickers hardness of around 50 GPa. Its hexagonal form (w-BN) was initially reported to be even harder but these results were based upon theoretical simulations that predicted an indentation strength [18% higher than diamond](#). Unfortunately w-BN is extremely rare in nature and difficult to produce in sufficient quantities to properly test this claim by experiment.



Synthetic diamond closeup. Credit: Instytut Fizyki Uniwersytet Kazimierza Wielkiego, CC BY

## Synthetic diamond

Synthetic diamond has also been around since the 1950s and is [often reported](#) to be harder than natural diamond because of its different crystal structure. It can be produced by applying high pressure and temperature to graphite to force its structure to rearrange into the tetrahedral diamond, but this is slow and expensive. Another method is to effectively build it up with [carbon atoms](#) taken from heated hydrocarbon gases but the types of substrate material you can use are limited.

Producing diamonds synthetically creates stones that are polycrystalline and made up of aggregates of much smaller crystallites or "grains" ranging from a few microns down to several nanometers in size. This contrasts with the large monocrystals of most natural diamonds used for jewellery. The smaller the grain size, the more grain boundaries and the [harder the material](#). Recent research on some synthetic diamond has shown it to have a Vickers hardness of [up to 200 GPa](#).

### **Q-carbon**

More recently, researchers at North Carolina State University created [what they described](#) as a new form of carbon, distinct from other allotropes, and reported to be harder than diamond. This new form was made by heating non-crystalline carbon with a high-powered fast laser pulse to 3,700 °C then quickly cooling or "quenching" it – hence the name "Q-carbon" – to form micron-sized [diamonds](#).

The scientists found Q-carbon to be 60% harder than diamond-like carbon (a type of amorphous carbon with similar properties to diamond). This has led them to expect Q-carbon to be harder than diamond itself, although this still remains to be proven experimentally. Q-[carbon](#) also has the unusual properties of being magnetic and glowing when exposed to light. But so far its main use has been as an intermediate step in producing tiny synthetic diamond particles at room temperature and pressure. These nanodiamonds are too small for jewellery but ideal as a cheap coating material for cutting and polishing tools.

*This article was originally published on [The Conversation](#). Read the [original article](#).*

Source: The Conversation

APA citation: Have scientists really found something tougher than nature's invincible material? (2016, January 19) retrieved 18 October 2019 from <https://phys.org/news/2016-01-scientists-tougher-nature->

[invincible-material.html](#)

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