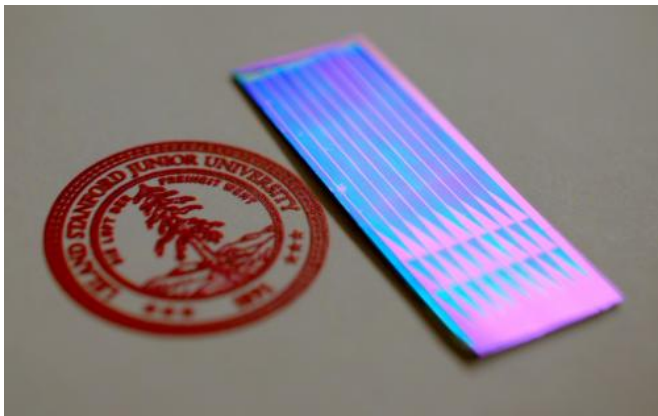


Printing innovations provide tenfold improvement in organic electronics

2 June 2013



This photo shows an array of 1-mm-wide by 2-cm-long single-crystal organic semiconductors. The neatly-aligned blue strips are what provide greater electric charge mobility. The Stanford logo shown here is the same size as a dime. Credit: Y. Diao et al.

SLAC and Stanford researchers have developed a new, printing process for organic thin-film electronics that results in films of strikingly higher quality.

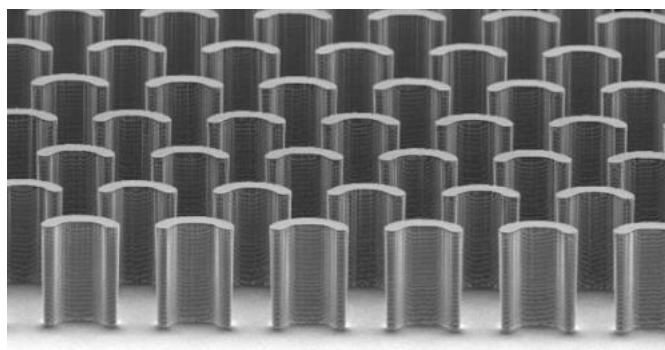
Through innovations to a printing process, researchers have made major improvements to organic electronics – a technology in demand for lightweight, low-cost [solar cells](#), flexible electronic displays and [tiny sensors](#). The [printing method](#) is fast and works with a variety of organic materials to produce semiconductors of strikingly higher quality than what has so far been achieved with similar methods.

Organic electronics have great promise for a variety of applications, but even the highest quality films available today fall short in how well they conduct electrical current. The team from the U.S. Department of Energy's (DOE) SLAC National Accelerator Laboratory and Stanford University have developed a printing process they call

FLUENCE—fluid-enhanced crystal engineering—that for some materials results in [thin films](#) capable of conducting electricity 10 times more efficiently than those created using conventional methods.

"Even better, most of the concepts behind FLUENCE can scale up to meet industry requirements," said Ying Diao, a SLAC/Stanford postdoctoral researcher and lead author of the study, which appeared today in *Nature Materials*.

Stefan Mannsfeld, a SLAC materials physicist and one of the principal investigators of the experiment, said the key was to focus on the physics of the [printing process](#) rather than the [chemical makeup](#) of the semiconductor. Diao engineered the process to produce strips of big, neatly aligned crystals that electrical charge can flow through easily, while preserving the benefits of the "strained lattice" structure and "solution shearing" [printing technique](#) previously developed in the lab of Mannsfeld's co-principal investigator, Professor Zhenan Bao of the Stanford Institute for Materials and Energy Sciences, a joint SLAC-Stanford institute.



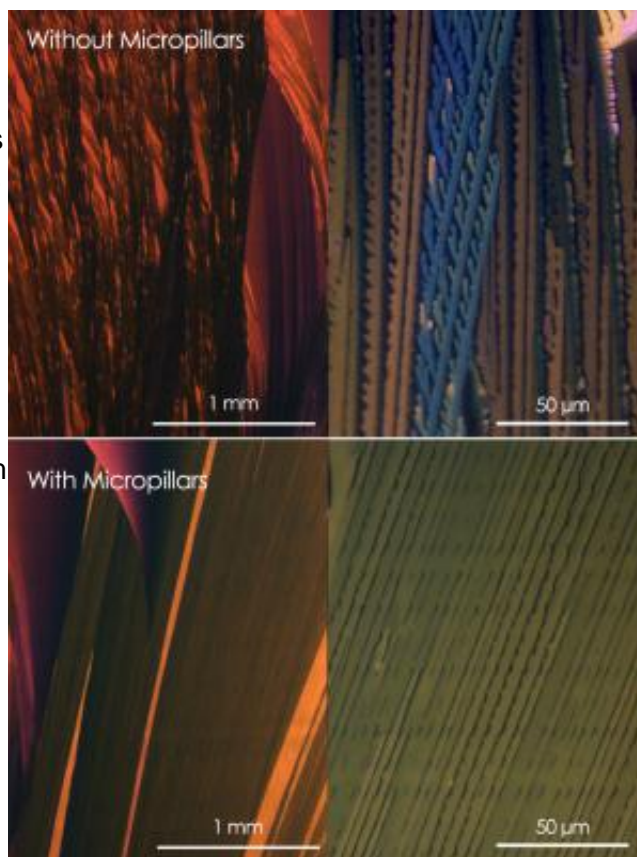
This scanning electron micrograph shows the micropillars embedded in the shearing blade used in the printing process. The pillars are 35 micrometers by 42 micrometers -- less than half the width of an average human hair in both directions -- and mix the organic semiconductor solution, ensuring it's evenly deposited. Credit: Y. Diao et al.

To make the advance, Diao focused on controlling the flow of the liquid in which the organic material is dissolved. "It's a vital piece of the puzzle," she said. If the ink flow does not distribute evenly, as is often the case during fast printing, the semiconducting crystals will be riddled with defects. "But in this field there's been little research done on controlling fluid flow."

Diao designed a printing blade with tiny pillars embedded in it that mix the ink so it forms a uniform film. She also engineered a way around another problem: the tendency of crystals to randomly form across the substrate. A series of cleverly designed chemical patterns on the substrate suppress the formation of unruly crystals that would otherwise grow out of alignment with the printing direction. The result is a film of large, well-aligned crystals.

X-ray studies of the group's organic semiconductors at the Stanford Synchrotron Radiation Lightsource (SSRL) allowed them to inspect their progress and continue to make improvements, eventually showing neatly arranged crystals at least 10 times longer than crystals created with other solution-based techniques, and of much greater structural perfection.

The group also repeated the experiment using a second organic semiconductor material with a significantly different molecular structure, and again they saw a notable improvement in the quality of the film. They believe this is a sign the techniques will work across a variety of materials.



This image shows a cross-polarized optical micrograph comparing a sample of an organic semiconducting film created without micropillars (top) and with micropillars (bottom) at scales of both one millimeter and 50 micrometers. Note the uniformity of the crystals in the bottom image as compared to in the top image. Credit: Y. Diao et al.

Principal investigators Bao and Mannsfeld say the next step for the group is pinning down the underlying relationship between the material and the process that enabled such a stellar result. Such a discovery could provide an unprecedented degree of control over the electronic properties of printed films, optimizing them for the devices that will use them.

"That could lead to a revolutionary advance in [organic electronics](#)," Bao said. "We've been making excellent progress, but I think we're only just scratching the surface."

More information: Y. Diao et al., *Nature Materials*, 02 June 2013. [DOI:10.1038/NMAT3650](https://doi.org/10.1038/NMAT3650)

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