

## Scientists study effect of boron nitride microribbon on ceramic properties

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The BNMR/Al<sub>2</sub>O<sub>3</sub> composite ceramics prepared by spark plasma sintering (SPS) not only have excellent mechanical properties, but also have high thermal conductivity and low dielectric properties. Credit: Journal of Advanced Ceramics, Tsinghua University Press

In recent years, the high complexity of integrated devices has made heat accumulation increasingly critical and has resulted in higher heat dissipation requirements for substrates and packaging materials. In this



study, boron nitride microribbon (BNMR)/Al<sub>2</sub>O<sub>3</sub> composite ceramics are prepared using spark plasma sintering (SPS).

This study examines the effect of varying the amount of toughened phase BNMR on the density, mechanical properties, dielectric constant, and <u>thermal conductivity</u> of BNMR/Al<sub>2</sub>O<sub>3</sub> composite ceramics while also exploring the mechanisms behind the toughening and increased thermal conductivity of the fabricated ceramics.

A team of material scientists led by Ji-Lin Wang from Guilin University of Technology in Guilin, boron nitride microribbon (BNMR)/Al<sub>2</sub>O<sub>3</sub> composite ceramics are prepared using spark plasma sintering (SPS). During the sintering process, the pliable BNMRs were continuously extruded and deformed by the Al<sub>2</sub>O<sub>3</sub> grains under high temperature and pressure, followed by even wrapping of the Al<sub>2</sub>O<sub>3</sub> grains.

The BNMRs distributed between the  $Al_2O_3$  grain boundaries reduced the atomic diffusion coefficient and inhibited the potential abnormal growth of  $Al_2O_3$  grains. In this process, not only a special nuclear shell structure is formed, but also a good BN thermal conduction pathway is constructed, which better promotes the rapid conduction of heat.

The team published their review in the <u>Journal of Advanced Ceramics</u> on April 30, 2024.

"In this work, we prepared BNMR/Al<sub>2</sub>O<sub>3</sub> composite ceramics, and during the <u>sintering process</u>, the pliable BNMRs were continuously extruded and deformed by the Al<sub>2</sub>O<sub>3</sub> grains under high temperature and pressure, and as a result, not only did we form a special thermal conductivity pathway to enhance the thermal conductivity of the composites, but we also improved the mechanical properties of the Al<sub>2</sub>O<sub>3</sub> ceramics," said Ji-Lin Wang, first author of this new paper, associate researcher of the School of Materials Science and Engineering



at Guilin University of Technology.

The BNMRs/Al<sub>2</sub>O<sub>3</sub> composite ceramics composed of 3-4 um Al<sub>2</sub>O<sub>3</sub> and 1-2 um BNMRs powders showed good overall performance, and for 5 wt% content of BNMRs composite ceramics, the relative densities, hardness, fracture toughness, and flexural strengths, respectively, were 99.95%±0.025%, 34.11±1.5 Gpa, 5.42±0.21 MPa·m<sup>1/2</sup>, and 375±2.5 MPa, and the thermal conductivity and dielectric constant were 6.18±0.02 and 15.89±0.13 W/(m·K), respectively. The fracture toughness, bending strength and thermal conductivity increased by 35%, 25% and 45.6%, respectively, compared with the corresponding values for pure Al<sub>2</sub>O<sub>3</sub> ceramics.

The results of this study are promising to provide new experimental and theoretical references for improving the overall performance of high thermal conductivity alumina-based ceramic substrates.

The next work plan is to further improve the comprehensive performance of alumina  $Al_2O_3$  based composite ceramic packaging substrates by introducing multiphase particles, whiskers or fibers to meet the needs of the latest electronic information technology development.

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mechanical, dielectric, and thermal conductivity properties, *Journal of Advanced Ceramics* (2024). DOI: 10.26599/JAC.2024.9220872

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