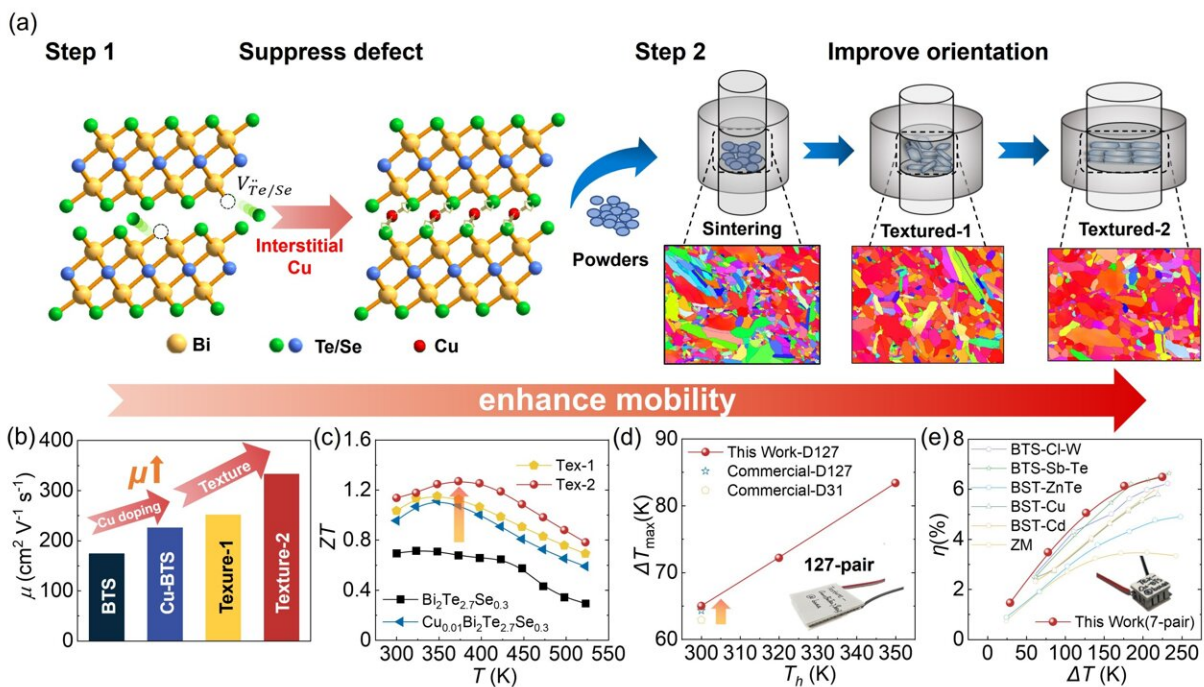


# Study indicates interstitial Cu reduces the defect density in matrix and suppresses the donor-like effect

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Credit: Science China Press

Due to the capacity to directly and reversibly convert heat into electricity, thermoelectric (TE) material has potential applications in solid-state heat pumping and exhaust heat recuperation, thus attracting worldwide attention.  $\text{Bi}_2\text{Te}_3$  stands out for its excellent thermoelectric

properties and has been used in commercial thermoelectric devices.

However, the development of  $\text{Bi}_2\text{Te}_3$ -based thermoelectric devices is seriously hindered by the weak mechanical properties and low TE properties of n-type  $\text{Bi}_2(\text{Te}, \text{Se})_3$ . Therefore, it is important to develop a high-performance n-type  $\text{Bi}_2\text{Te}_3$  polycrystalline material.

To address this issue, a study, [published](#) in the journal *Science Bulletin*, introduced extra Cu into the classical n-type  $\text{Bi}_2\text{Te}_{2.7}\text{Se}_{0.3}$  to optimize its local defect state, and a two-step hot deformation process was employed to construct the high textured polycrystalline  $\text{Bi}_2\text{Te}_{2.7}\text{Se}_{0.3}$  material.

This research reveals that the extra Cu is able to enter the van der Waals gaps between the  $\text{Te}^{(1)}\text{-Te}^{(1)}$  layers in  $\text{Bi}_2\text{Te}_{2.7}\text{Se}_{0.3}$  matrix, suppressing the formation of the anionic vacancies. This reduction in defect density contributes to lattice plainification in  $\text{Cu}_{0.01}\text{Bi}_2\text{Te}_{2.7}\text{Se}_{0.3}$ , improving the carrier mobility of  $\text{Bi}_2\text{Te}_{2.7}\text{Se}_{0.3}$  from  $174 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$  to  $226 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$  with the 1% additional Cu, resulting in a maximum ZT of 1.10 at 348 K.

Subsequently, the SPS-sintered  $\text{Cu}_{0.01}\text{Bi}_2\text{Te}_{2.7}\text{Se}_{0.3}$  bulk material underwent a two-step hot deformation process. Since the interstitial Cu can stabilize the lattice and effectively suppress the donor-like effect. The carrier concentration of hot deformation sample remains almost unchanged, while its grain orientation and [grain size](#) have significantly increased, which dramatically boosts the carrier mobility, from the initial  $174 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$  to  $333 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ , representing a 91% increase after the hot deformation process.

This significant improvement in [electronic properties](#) contributes to a substantial enhancement in ZT for hot deformation sample. The  $ZT_{\text{max}}$  of the textured  $\text{Cu}_{0.01}\text{Bi}_2\text{Te}_{2.7}\text{Se}_{0.3}$  reaches 1.27 at 373 K, and its average ZT value is 1.22 in the range of 300-425 K, nearly twice as much as the initial  $\text{Bi}_2\text{Te}_{2.7}\text{Se}_{0.3}$ .

Furthermore, a 127-pair thermoelectric cooling device (TEC) was fabricated by using the textured  $\text{Cu}_{0.01}\text{Bi}_2\text{Te}_{2.7}\text{Se}_{0.3}$  sample coupled with commercial p-type BST. The TEC module achieved cooling temperature differentials of 65 K and 83.4 K at hot-end temperatures ( $T_h$ ) of 300 K and 350 K, respectively, which is superior to the commercial  $\text{Bi}_2\text{Te}_3$ -based TEC modules. And a 7-pair thermoelectric generator module (TEG) was constructed by using the same materials.

The TEG module demonstrated a significantly high conversion efficiency of 6.5% at a temperature different of 225 K, which is comparable to other state-of-the-art  $\text{Bi}_2\text{Te}_3$ -based TEG modules.

**More information:** Yichen Li et al, Realizing high-efficiency thermoelectric module by suppressing donor-like effect and improving preferred orientation in n-type  $\text{Bi}_2(\text{Te}, \text{Se})_3$ , *Science Bulletin* (2024).  
[DOI: 10.1016/j.scib.2024.04.034](https://doi.org/10.1016/j.scib.2024.04.034)

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