

## Scientists suggest new methods to expedite the commercialization of metalens technology

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Wafer-scale manufacturing of a near-infrared metalens and a high-resolution image of onion epidermis captured using this technology. Credit: POSTECH

Metalenses, nano-artificial structures capable of manipulating light, offer a technology that can significantly reduce the size and thickness of traditional optical components. Particularly effective in the near-infrared region, this technology holds great promise for various applications such as LiDAR which is called the "eyes of the self-driving car," miniature drones, and blood vessel detectors.

Despite its potential, the current technology requires tens of millions of Korean won for fabricating a metalens the size of a fingernail, posing a



challenge for commercialization. Fortunately, a recent breakthrough shows promise of reducing its production cost by one thousandth of the price.

A collaborative research team (POSCO-POSTECH-RIST Convergence Research Team), comprising Professor Junsuk Rho from the Department of Mechanical Engineering and the Department of Chemical Engineering and others at Pohang University of Science and Technology (POSTECH), has proposed two innovative methods for mass-producing metalenses and manufacturing them on large surfaces. Their research <u>featured</u> in *Laser & Photonics Reviews*.

Photolithography, a process employed in crafting metalenses by imprinting patterns on silicon wafers using light, stands as a step in their fabrication. Typically, the resolution of light is inversely proportional to its wavelength, meaning that <u>shorter wavelengths</u> result in higher resolution, enabling the creation of finer and more detailed structures. In this research, the team opted for deep-UV photolithography, a process using shorter wavelengths of ultraviolet light.

The research team recently achieved the mass production of metalenses for visible light region using deep ultraviolet photolithography, as published in the *Nature Materials*. However, challenges emerged as the existing method demonstrated low efficiency in the infrared region.

To address this limitation, the team developed a material with a high refractive index and low loss for the infrared region. This material was integrated into the established mass production process, resulting in the successful creation of a sizable infrared metalens with a 1cm diameter on an 8-inch wafer.

Notably, the lens boasts a remarkable numerical aperture (NA) of 0.53, highlighting its exceptional light-collecting capability along with high



resolution approaching the diffraction limit. The cylindrical structure further renders it polarization-independent, ensuring excellent performance regardless of the direction of light vibration.

In the second approach, the team employed nano imprinting, a process allowing for the printing of nanostructures using a mold. This process utilized the nanoimprint technique know-how, accumulated through <u>collaborative research</u> with RIST.

This endeavor proved successful as the team managed to mass-produce a metalens with a 5-millimeter diameter, comprised of about a hundred million rectangular nanostructures on a 4-inch wafer. Notably, this metalens exhibited impressive performance, boasting an aperture of 0.53. Its rectangular structure showed polarization-dependent properties, effectively responding to the direction of light vibration.

Building upon this achievement, the team integrated a high-resolution imaging system to observe real samples such as onion epidermis, validating the possibility of commercializing metalenses.

This research holds significance as it overcomes the limitations of the traditional one-by-one metalens production process. It not only facilitates the creation of optical devices with both polarization-dependent and -independent characteristics tailored to specific applications but also reduces the production cost of metalenses by up to 1,000 times.

Professor Junsuk Rho said, "We have achieved the precise and rapid production of high-performance metalenses on a wafer-scale, reaching centimeter dimensions. Our aim is for this research to expedite the industrialization of metalenses, fostering the advancement of efficient optical devices and optical technologies."



**More information:** Seong-Won Moon et al, Wafer-Scale Manufacturing of Near-Infrared Metalenses, *Laser & Photonics Reviews* (2024). DOI: 10.1002/lpor.202300929

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