

A new approach to producing highperformance plastics from agricultural waste

March 13 2024



An iPhone case printed with the sustainable polyamide material. Credit: Lorenz Manker/EPFL

In our rapidly industrialized world, the quest for sustainable materials has never been more urgent. Plastics, ubiquitous in daily life, pose



significant environmental challenges, primarily due to their fossil fuel origins and problematic disposal.

Now, a study led by Jeremy Luterbacher's team at EPFL unveils a pioneering approach to producing high-performance plastics from <u>renewable resources</u>. The research, <u>published</u> in *Nature Sustainability*, introduces a novel method for creating polyamides—a class of plastics known for their strength and durability, the most famous of which are nylons—using a sugar core derived from agricultural waste.

The new method leverages a renewable resource, and also achieves this transformation efficiently and with minimal environmental impact.

"Typical, fossil-based plastics need aromatic groups to give rigidity to their plastics—this gives them performance properties like hardness, strength, and high-temperature resistance," says Luterbacher. "Here, we get similar results but use a sugar structure, which is ubiquitous in nature and generally completely non-toxic, to provide rigidity and performance properties."

Lorenz Manker, the study's lead author, and his colleagues developed a catalyst-free process to convert dimethyl glyoxylate xylose, a stabilized carbohydrate made directly from biomass such as wood or corn cobs, into high-quality polyamides. The process achieves an impressive atom efficiency of 97%, meaning almost all the starting material is used in the final product, which drastically reduces waste.





The dyed and natural polyamide fibers after extrusion. Credit: Lorenz Manker/EPFL





Highly precise extrusion of 3D-printing filament. Credit: Lorenz Manker/EPFL





The polyamide is tough and flexible allowing it to be twisted and plied without breaking. Credit: Lorenz Manker/EPFL

The bio-based polyamides exhibit properties that can compete with their fossil counterparts, offering a promising alternative for various applications. What's more, the materials demonstrated significant resilience through multiple cycles of mechanical recycling, maintaining their integrity and performance, which is a crucial factor for managing the lifecycle of <u>sustainable materials</u>.

The potential applications for these innovative polyamides are vast, ranging from automotive parts to consumer goods, all with a significantly reduced carbon footprint. The team's techno-economic analysis and life-cycle assessment suggest these materials could be



competitively priced against traditional polyamides, including nylons (e.g., nylon 66), with a <u>global warming</u> potential reduction of up to 75%.

More information: Lorenz P. Manker et al, Performance polyamides built on a sustainable carbohydrate core, *Nature Sustainability* (2024). DOI: 10.1038/s41893-024-01298-7

Provided by Ecole Polytechnique Federale de Lausanne

Citation: A new approach to producing high-performance plastics from agricultural waste (2024, March 13) retrieved 27 April 2024 from <u>https://phys.org/news/2024-03-approach-high-plastics-agricultural.html</u>

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