

# Microtexturing soft materials to remove aqueous microfoulants





Microfoulant dynamics under shear-driven water flow. Bottom-view image



sequence showing calcium carbonate crystallites on (A) uncoated glass, (B) 1H,1H,2H,2H-perfluorodecyltriethoxysilane (PFDTES)-coated glass, (C) polydimethylsiloxane (PDMS 10:1)–coated glass (coating thickness,  $\delta \approx 10 \,\mu m$ ), and (E) poly(ethylene glycol) diacrylate (PEG-DA 10)–coated glass ( $\delta \approx 10 \,\mu m$ ) immersed in water and subjected to a shear flow (starting at t = 0 s, the flow rate increases from 7 to 103 ml/min in a channel of 80-um height, resulting in a bulk velocity, = 0.2 to 6 m s<sup>-1</sup>). The inset image reveals the crystallite diameter to be approximately 5 to 15 µm. Zoom images showing the removal of single crystallites from the compliant substrates (D) PDMS 10:1 and (F) PEG-DA 10. We define the number of visible crystallites on the surface to be n, and its initial value,  $n_0$ . (G) Temporal evolution of  $n/n_0$  for various coatings on glass substrates. Lines representing the mean values and shaded regions are the SD for  $e \ge 9$ experiments on N = 3 independent samples. (H) Influence of stiffness and wettability on  $n(t = 20 \text{ s})/n_0$  for various coatings on glass substrates. Scale bars, (A) to (C) and (E) 100 µm; inset: (A) 10 µm and (D) and (F) 10 µm. Credit: Science Advances (2023). DOI: 10.1126/sciadv.adj0324

The process of crystallization fouling is a phenomenon where scale forms on surfaces. It is widespread in nature and technology and affects the energy and water industries. Despite previous attempts, rationally designed surfaces with intrinsic resistance remain elusive due to a lack of understanding of how microfoulants adhere in dynamic aqueous environments.

In a study now <u>published</u> in *Science Advances*, Julian Schmid and a team of researchers in surface engineering in Switzerland and the U.S. studied the interfacial dynamics of microfoulants by using a micro-scanning fluid dynamic gauge system to demonstrate a rationally developed coating that removes 98% of deposits under shear flow conditions.

# The dynamics of water and energy



Water and energy are interconnected resources, where water is required to produce energy for transport, desalination, and water treatment. The finite nature of these resources and growing global challenges including climate change and population growth, however, <u>place them</u> under increased stress. Passive methods to repel scale formation include <u>surface engineering</u>, <u>interfacial materials</u>, and coatings, which are attractive alternatives for sustainability and are also cost-efficient.

Researchers had also previously focused on developing rigid antifouling surfaces that alter the <u>surface energy of materials</u> to eliminate fouling. Materials scientists have shown a growing interest in the development of interfacial materials and coatings that improve antifouling properties using the material's <u>inherent barriers</u>.

In this new work, Schmid and colleagues developed a new method to study the physics of microfoulant adhesion and created a micro-scanning fluid dynamic gauge. The scientists revealed three underlying mechanisms of microfoulant removal to design a microtextured coating and tested its scalability under laminar and turbulent flow conditions. The outcome can shed light on properties of crystallization and particulate fouling, and lead to the design of interfacial materials as antifouling surfaces to address the challenges of the water–energy nexus.

# **Bioinspired materials**

Nature features exceptional examples of super-wettability and transport systems that have contributed to the development of <u>bioinspired</u> <u>repellant substrates</u> for the investigation of the dynamics of crystallitewater interactions. Schmid and colleagues quantified the microfoulant removal from substrates with varying compliance by determining their <u>surface wettability</u>. For instance, to remove calcium carbonate crystallites, the team used a tunable laminar water shear flow and simultaneously visualized the process by pumping water through a glass



capillary to generate shear stress.

Schmid and team quantified the passive shear-driven aggregate removal process as well. For instance, when the team applied the method to a rigid glass substrate that had undergone crystallization fouling under shear flow, they observed the changing number of crystallites on the surface relative to the initial value. Such glass surfaces can be made hydrophobic by treatment with <u>fluorosilane</u> and a soft silicone to highlight the intricate nature of substrate-crystallite interactions and demonstrate surface properties with microfoulants.

# **Model microfoulants**

The individual events of crystallite removal were rapid, which has substantial implications for antifouling or scalephobic materials as it allows the removal of crystallites before the build-up of tenacious scale layers. To understand the mechanisms underlying enhanced repellence toward scale-based coating, the materials scientists replaced complex scale crystallites that vary in size with comparably sized spherical polystyrene microparticles to study the effect of water shear, their Young's modulus, wettability and thickness.

Aside from crystallization fouling, Schmid and team used particulate fouling by settling microfoulants on the coating as <u>another subset</u> of the method. Most <u>microfoulants were smaller</u> than the thickness of the coating, although ice and hydrate foulants <u>exceeded this thickness</u>. The scientists performed additional experiments to detect the microfoulant-coating interactions.

# **Designing and developing a scalephobic coating**

Existing research has shown how uniform, non-porous hydrogels with



low swelling behavior require a polymer content of at least 40% by weight. To follow a similar fabrication process, Schmid and colleagues opted to increase the polymer content of the coating to 50% by weight, which negatively affected the adhesion and removal properties of the coating.

The outcomes highlighted the excellent scale-phobicity of the coating. For instance, the first crystallites were removed from the microtextured polymer almost immediately after initiating flow. From the outset, the team removed a substantial number of crystallites to obtain a near clean surface to highlight the properties of scalephobicity of the designed coating under turbulent flow conditions.





Shear-driven crystallite removal from microtextured PED-DA 50 in a parallel plate flow chamber. (A) Schematic (not to scale) of the test section. The polymethyl methacrylate chamber is composed of a parallel plate channel connected to a fluidic system (reservoir, pump and flowmeter), which provides a turbulent shear flow in the channel (height a = 3 mm, width b = 12 mm, length l = 120 mm, hydraulic diameter  $D_H = 4.8$  mm; Re =  $\rho u D_H / \mu \approx 6800$ ;  $u \approx 1.4$  m s<sup>-1</sup>). (B) Experimental procedure showing , over time, t. Bottom-view image sequence showing the removal of calcium carbonate crystallites from (C) microtextured (width w = 2 µm, height e = 2 µm, pitch p = 6 µm) PEG-DA 50 coating. Flow direction left to right. (D) Magnified image sequence showing crystallite removal. Flow direction left to right. Scale bars, (C) 200 µm and (D) 20 µm. Credit: *Science Advances* (2023). DOI: 10.1126/sciadv.adj0324

#### Outlook

In this way, Julian Schmid and team incorporated adhesion and interfacial fluidic theories to develop a method to study the underlying physics of microfoulant adhesion on and removal from engineered materials. They developed this technique based on <u>a previously</u> <u>established method</u> to analyze antifouling materials to improve the approach to study antifouling.

The method provided insights into the dynamics of the full behavior of the coating. The outcomes revealed the interactions between foulants, substrates and water to remove surface adhered crystallites under flow conditions. The team explored the versatility of antifouling materials and how the design strategies varied depending on the dominant fouling mechanism.

For instance, with particulate fouling, rigid coating surfaces performed well, whereas soft <u>coating</u> outperformed with crystallization fouling. Hydrogels on the other hand had a low polymer content and therefore



showed excellent removal performance for both microfoulants and crystallites. For nonporous and hydrophilic hydrogels, the polymer content had to be increased, which Schmid and team mitigated by microtexturing the <u>surface</u>.

The <u>materials scientists</u> realized intrinsically scalephobic surfaces and microtextured soft hydrogels to remove predominant regions of crystallites. The outcomes provide significant details for designing antifouling and scalephobic surfaces for adhesion and interfacial transport research under heat transfer and flow conditions.

**More information:** Julian Schmid et al, Imparting scalephobicity with rational microtexturing of soft materials, *Science Advances* (2023). DOI: 10.1126/sciadv.adj0324

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Citation: Microtexturing soft materials to remove aqueous microfoulants (2024, January 5) retrieved 29 April 2024 from <u>https://phys.org/news/2024-01-microtexturing-soft-materials-aqueous-microfoulants.html</u>

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