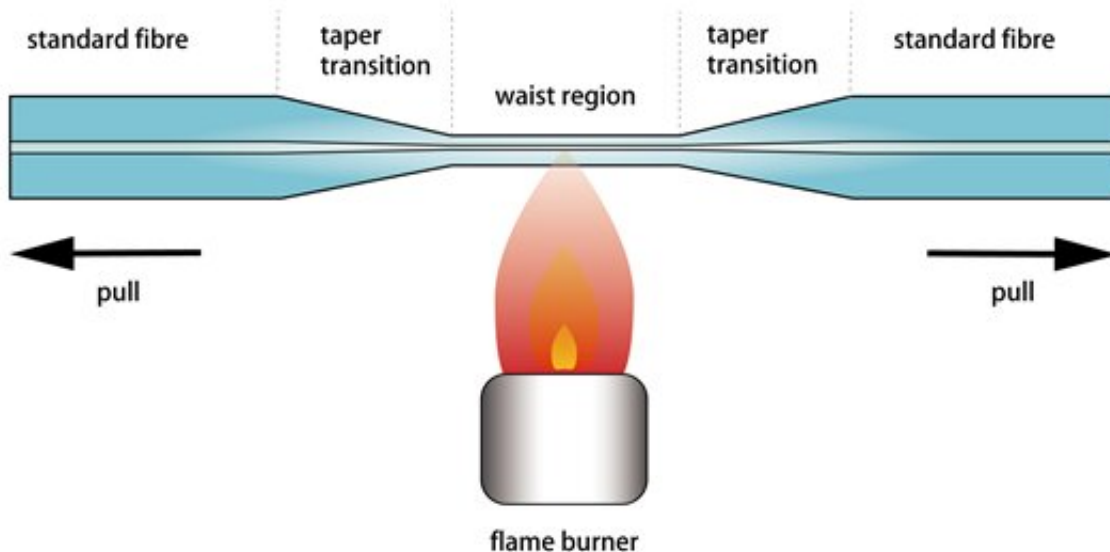


A fiber-tapering technique that combines plasmonic heaters and deformed optical fibers

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The fiber taper directly drawn from a standard optical fiber has a biconical geometry comprising standard fiber regions, a thinned waist region and transition regions connecting the former two parts. Credit: Qiannan Jia, Weiwei Tang, Wei Yan, Min Qiu

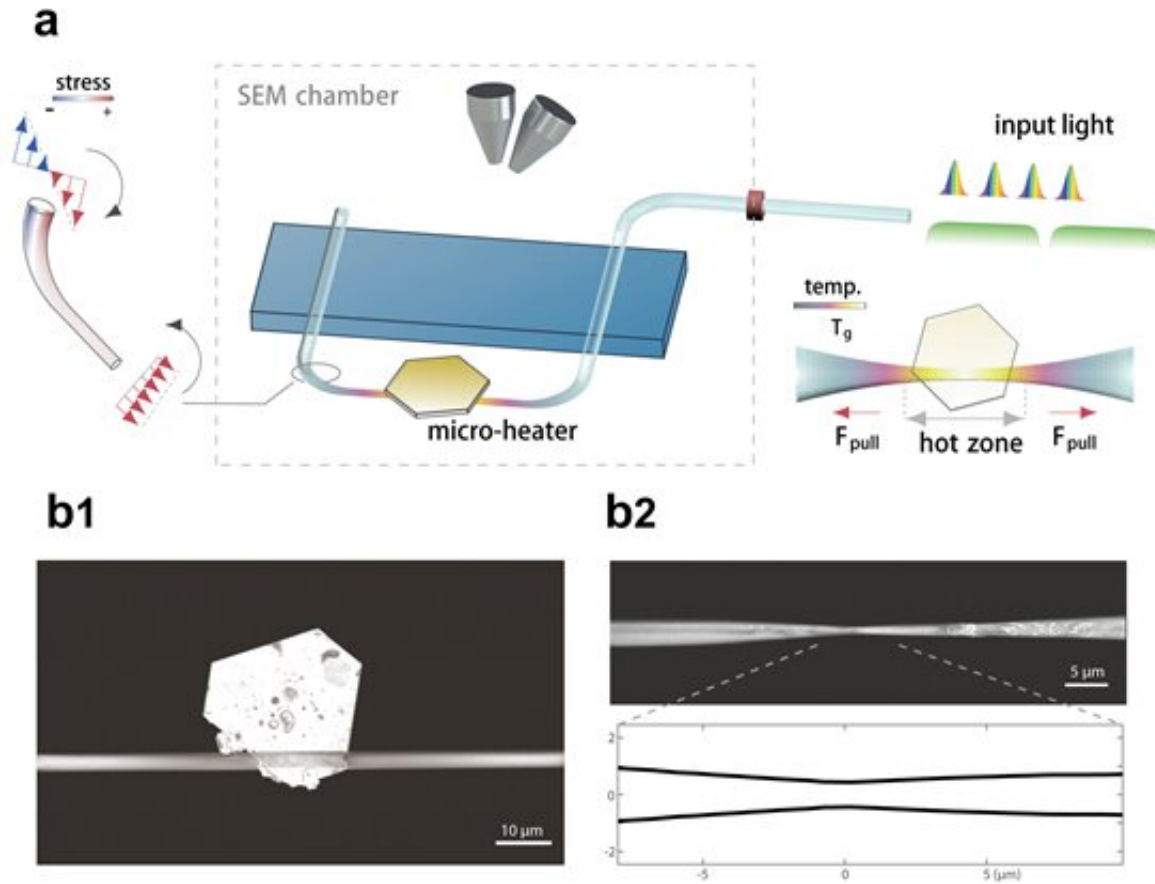
Optical micro and nanofibers (MNFs) have extensive applications in nonlinearity generation, near-field optics, quantum optics, and miniaturized sensing. Although MNFs have fostered the development of various disciplines, there have been few studies on the topic until the

convenient fabrication of low-loss MNFs was made possible.

In the standard and most conventional methods of drawing out silica nanowires, the fiber material would be first softened by local heating and then thinned and elongated by applying a pulling force. The decreased diameter of fabricated MNFs can approach the subwavelength dimension. It would thus support modal fields with strong [evanescent waves](#) tunneling through the silica material into the surrounding medium. Easy [fabrication](#), low loss, light mass, and pronounced evanescent waves have made MNFs one of the best candidates for studying light-matter interactions.

Many efforts have been devoted to improving the fabrication units to produce MNFs of desired quality. The most common taper-drawing machine contains a flame and two translation stages. They apply the pulling force to the fiber by stretching its fixed ends in opposite directions. According to the hot-zone theory, the specific shape of MNFs is determined by the length variation of the heated region relative to the net elongation of the fiber.

MNFs with designed taper geometries can be prepared by adopting the "flame brush" technique to manipulate the hot zone. However, using flames to heat the fiber suffers from air fluctuations and the inertia of the moving burner. Electrical heaters were introduced for programmable and steady temperature distribution.



a) Schematic of the experimental set-up, showing a pre-tapered fiber with a metal plate attached to it inside an SEM chamber. The modulated light is guided into the fiber via an optical-through-vacuum connector. The light-thermal effects are monitored in real-time with nanometre precision. The insets sketch the stress distribution and temperature profile of the fiber in selected regions; the positive normal stress denotes tensile stress, and T_g represents the glass transition temperature. b1) SEM image of a gold plate attached on a pre-tapered fiber. b2) SEM image and measured profile of the as-fabricated fiber drawn from b1. Credit: Qiannan Jia, Weiwei Tang, Wei Yan, Min Qiu

Alternatively, CO_2 lasers can be turbulence-free heat sources that generate heat through material absorption. Their function requires complex optical alignment and high input light power. The substitution of translation stages can take multiple forms as long as the pulling force

can be exerted along the fiber. Although the techniques in principle provide a myriad of viable fabrication configurations, each specified for certain operational conditions, they are explored only within the most explicit scheme of "heat and pull".

In a new paper published in *Light: Advanced Manufacturing*, the first author Qiannan Jia and co-workers have developed a unique fiber-tapering technique that combines plasmonic heaters and deformed optical fibers.

The researchers demonstrated a unique technique for MNF fabrication that excluded using any of the aforementioned bulky fabrication components. Pieces of metal plates were introduced to serve as portable micro-sized heaters, which absorbed fiber-delivered light efficiently through plasmonic effects. The light power required in this step was only a few microwatts. The tensile stress of the macroscopically bent fibers provided the pulling force without the use of translation stages.

The researchers emphasized that the proposed plate-fiber system was self-sufficient in heat and pull. Implementing the process required no conventional bulky accessories, such as the translation stage, flame burner, or free-space optical components. Owing to its small volume, the plate-fiber system could be transferred into a [scanning electron microscope](#) (SEM) chamber. The dynamic tapering process was visualized with nanometer precision for the first time.

More information: Qiannan Jia et al, Fibre tapering using plasmonic microheaters and deformation-induced pull, *Light: Advanced Manufacturing* (2023). [DOI: 10.37188/lam.2023.005](https://doi.org/10.37188/lam.2023.005)

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