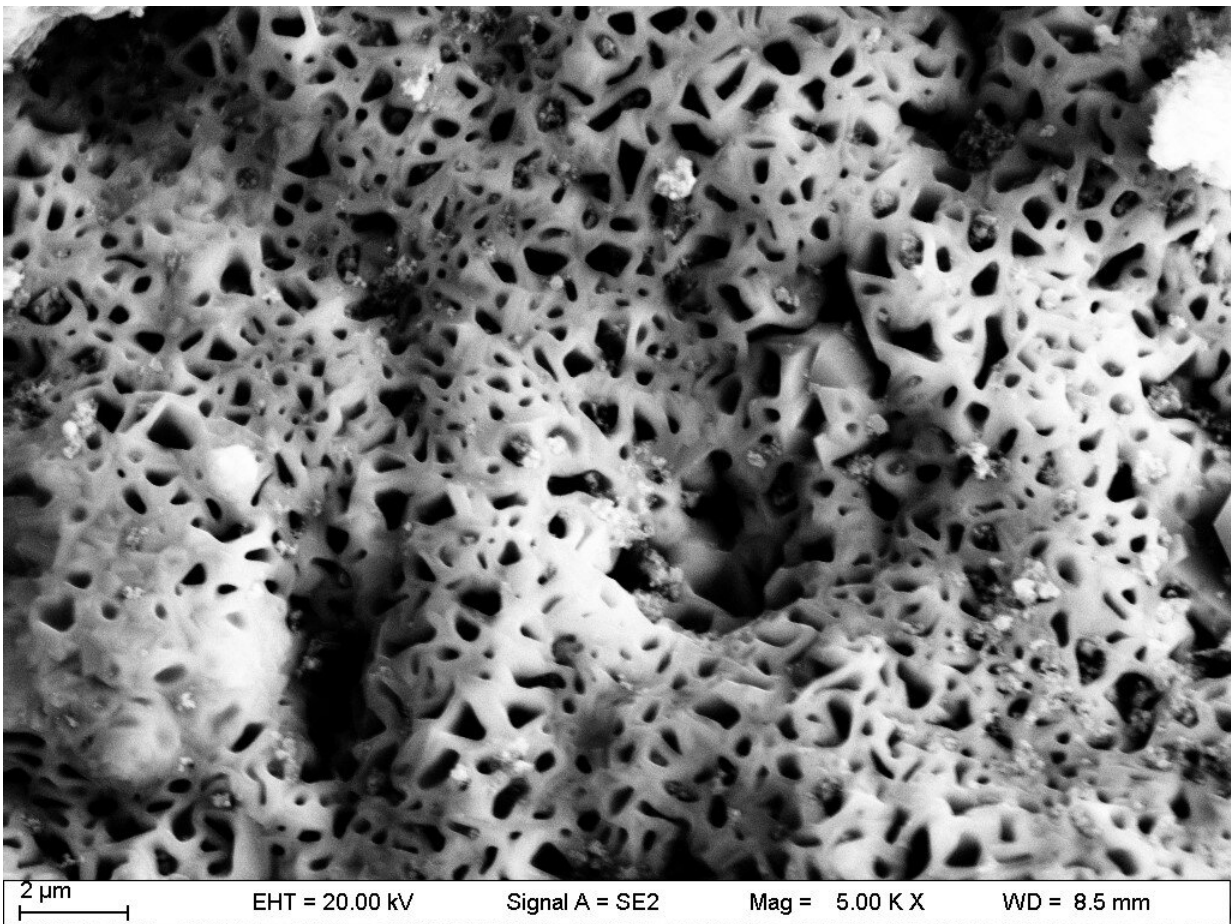


Honeycomb structure with oxygen-poor pores found in oxide scale on small lead-based reactor materials

June 29 2022, by Zhang Nannan



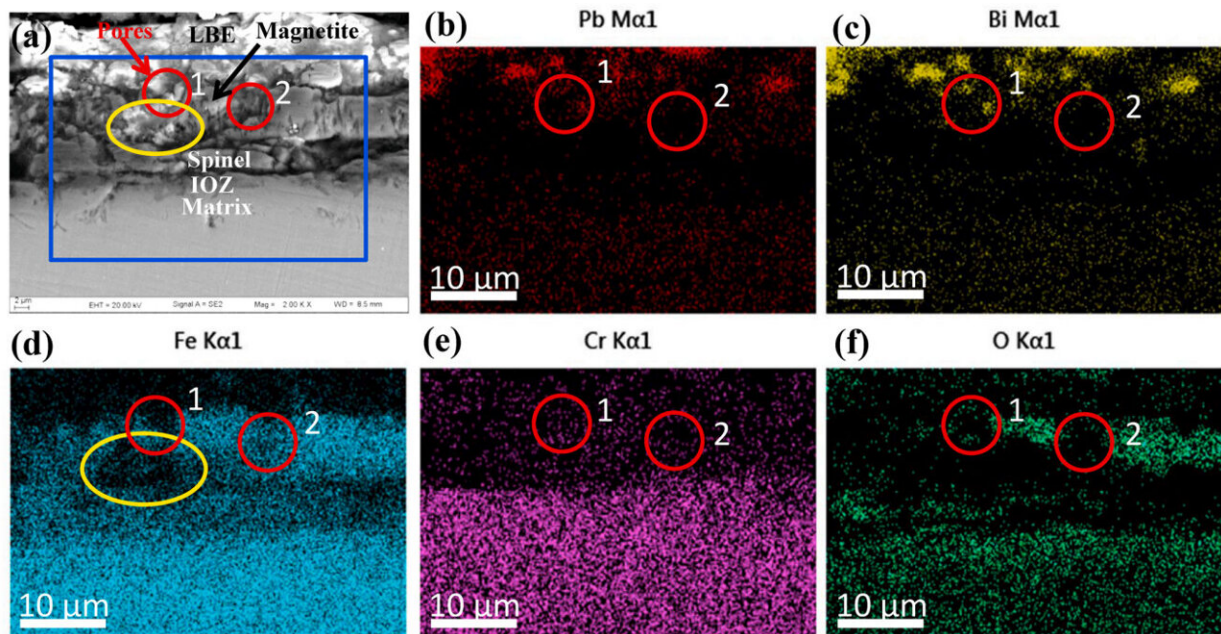
Honeycomb structures in localized regions at the top of the magnetite layer on a martensitic steel after corrosion in LBE. Credit: Luo Lin

A research team led by Jiang Zhizhong from the Hefei Institutes of Physical Science (HFIPS) of the Chinese Academy of Sciences (CAS) has found a honeycomb structure in localized regions at the top of the magnetite layer on martensitic steel and analyzed its formation reason and process.

Small nuclear reactors especially lead-cooled fast reactors with lead-bismuth eutectic alloy (LBE) as the main coolant, have good application prospects in marine power, regional power supply, [seawater desalination](#) and other fields. However, homogeneous oxidation [corrosion](#) or dissolution corrosion may occur in steel materials, and LBE infiltration and pitting corrosion may also occur in local areas, due to the high solubility of ferrum, chromium and nickel in LBE at high temperature. Pitting corrosion is one of the most destructive corrosion forms, which will seriously affect the long-term safe service of small lead-cooled fast reactors.

"The [honeycomb structure](#) is composed of many oxygen-poor pores and surrounding net-like branches," said Luo Lin, member of the research team. "Low oxygen concentration promotes the formation of honeycomb structures in a shorter time and in more areas."

Moreover, pore size and oxygen-poor area increased with corrosion time. At 2,000 hours, the oxygen-poor zone extended to the magnetite layer and spinel layer below the pores, resulting in more oxygen vacancies in the above layers.



(a). Cross-sectional morphology of steel exposed to LBE containing 10⁻⁷ wt% oxygen for 2,000 hours; (b)-(f). Energy Dispersive Spectroscopy map scanning results of the area indicated by the blue box in (a). Credit: Luo Lin

"The honeycomb structure may become a nucleation point of pitting corrosion and promote the development of pitting corrosion," said Luo.

This study shows the presence of [honeycomb](#) structure means that the low dissolved oxygen concentration in LBE is low, which requires optimal design of [oxygen](#) control system.

The research was published in *Corrosion Science*.

More information: Lin Luo et al, Honeycomb structure with oxygen-poor pores at the top of magnetite layer on a martensitic steel CLAM exposed to lead-bismuth eutectic at 500 °C, *Corrosion Science* (2022). [DOI: 10.1016/j.corsci.2022.110410](https://doi.org/10.1016/j.corsci.2022.110410)

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