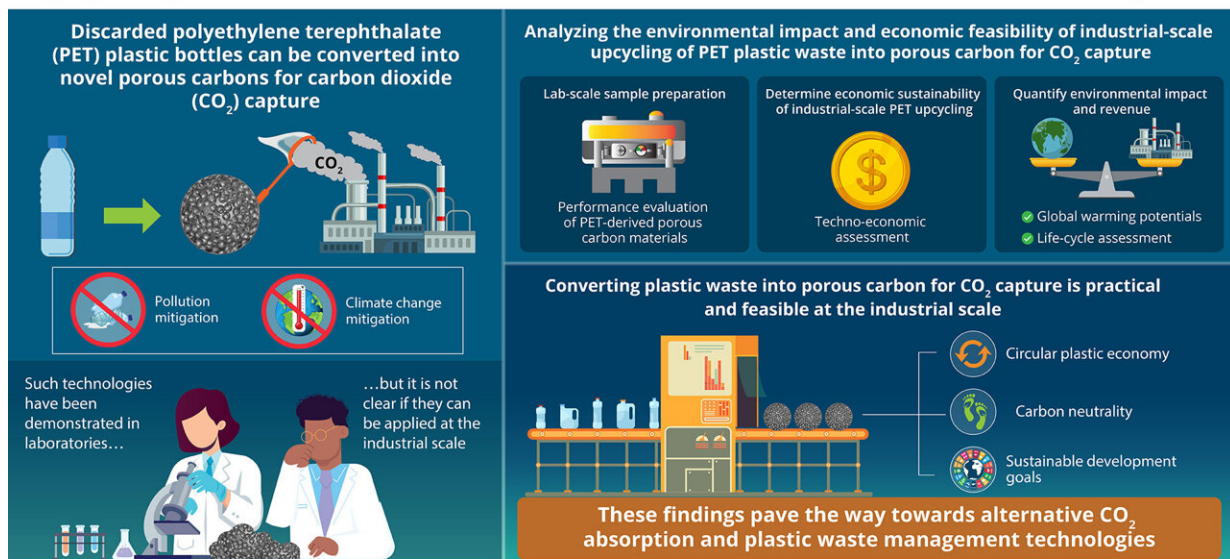


Converting plastic waste into porous carbon for capturing carbon dioxide

March 10 2022

Upcycling Plastic Waste into Porous Carbon for Carbon Dioxide Capture



Discarded polyethylene terephthalate (PET) plastic bottles can be converted into novel porous carbons for carbon dioxide (CO₂) capture

Analysing the environmental impact and economic feasibility of industrial-scale upcycling of PET plastic waste into porous carbon for CO₂ capture

- Lab-scale sample preparation: Performance evaluation of PET-derived porous carbon materials
- Determine economic sustainability of industrial-scale PET upcycling: Techno-economic assessment
- Quantify environmental impact and revenue: Global warming potentials, Life-cycle assessment

Converting plastic waste into porous carbon for CO₂ capture is practical and feasible at the industrial scale

- Circular plastic economy
- Carbon neutrality
- Sustainable development goals

Such technologies have been demonstrated in laboratories... ..but it is not clear if they can be applied at the industrial scale

These findings pave the way towards alternative CO₂ absorption and plastic waste management technologies

Sustainability-inspired upcycling of waste polyethylene terephthalate plastic into porous carbon for CO₂ capture
 Green Chemistry | This paper was selected as the front cover
 Xiangzhou Yuan, Nallapaneni Manoj Kumar, Boris Brigljević, Shuangjun Li, Shuai Deng, Manhee Byun, Boreum Lee, Carol Sze Ki Lin, Daniel C. W. Tsang, Ki Bong Lee, Shauhrat S. Chopra, Hankwon Lim and Yong Sik Ok | DOI: 10.1039/d1gc03600a



Credit: Cactus Communications

Besides climate change, which is mostly the result of our carbon dioxide (CO₂) emissions, plastic pollution stands as one of the most critical environmental concerns of this decade. The sheer quantity of discarded and misplaced plastic is dealing irreparable damage to Earth's ecosystems, affecting our crops and contaminating our water supplies. If we are to transition into truly sustainable societies, we need to find

efficient ways to repurpose discarded plastics. But, what if we could fight fire with fire or, in this case, carbon with carbon?

In the rapidly developing field of carbon capture technologies, plastic waste-derived porous materials that can adsorb CO₂ from flue gas are considered an attractive option to simultaneously reduce plastic pollution and CO₂ emissions. Whereas most known materials for CO₂ capture are costly to use and produce, inexpensive porous carbon can be synthesized from polyethylene terephthalate (PET) plastic bottles, a major source of plastic pollution all over the world. Many routes and techniques of synthesis have been demonstrated at a lab-scale on this front. But it is not yet clear how well these approaches could be upscaled for industrial-scale applications when considering environmental benefits and economic feasibility.

Against this backdrop, an international team of researchers led by Prof. Yong Sik Ok and Dr. Xiangzhou Yuan of Korea University sought to determine if PET-derived porous carbon can truly be feasible in sustainable large-scale CCS systems from practical, environmental, and economic standpoints. "The primary steps in establishing an emerging technology involve the synthesis and simulation of its processes outside the laboratory in order to justify its improved sustainability and cost-effectiveness over more established techniques," explains Dr. Yuan.

In their paper published in *Green Chemistry*, which was featured in the front cover of the journal, the team went after three main objectives: evaluating the performance of different PET-derived porous carbon materials at the lab-scale, determining if such materials could be useful in economically sustainable industrial-scale processes, and quantifying the environmental impact of each approach. This work was done in collaboration with researchers from other institutions, including Prof. Hankwon Lim of Ulsan National Institute of Science and Technology, Korea, and Prof. Shauhrat S. Chopra from the City University of Hong

Kong, China.

The team first gathered discarded PET bottles and processed them in different ways to synthesize three types of porous carbon materials. Through lab-scale experiments, they analyzed the morphology, composition, and performance of these three materials to gather useful information for subsequent industrial-scale numerical simulations. For these simulations, the team modeled the entire process, from the grinding and transportation of PET bottles and the synthesis of porous carbon to the clean flue gas output, including secondary systems to produce electricity using waste heat. Finally, they compared the environmental impact and economic viability of the synthesis pathways of the three PET-derived porous carbon materials to estimate the extent of climate change mitigation and revenue production (from selling the material and the electricity generated) from each material.

Based on the overall results, the verdict is that CO₂ capture systems using PET-derived porous carbon can realize plastic and carbon closed loops in industrial-scale applications. Such multi-purpose systems could become a feasible alternative to both conventional CO₂ capture and plastic waste management technologies, and the findings of this study could help guide the decision-making process of early adopters and policymakers alike.

Most importantly, the proposed synthesis routes have great potential to meet the sustainable development goals (SDGs) put forth by the United Nations. "The upcycling of plastic waste-derived porous carbon for CO₂ capture is a promising approach to meet multiple SDGs, since it can mitigate climate change and plastic pollution simultaneously, and facilitate sustainable recycling of discarded PET plastic bottles in urban areas," speculates Prof. Ok.

More information: Xiangzhou Yuan et al, Sustainability-inspired

upcycling of waste polyethylene terephthalate plastic into porous carbon for CO₂ capture, *Green Chemistry* (2022). DOI: [10.1039/d1gc03600a](https://doi.org/10.1039/d1gc03600a)

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