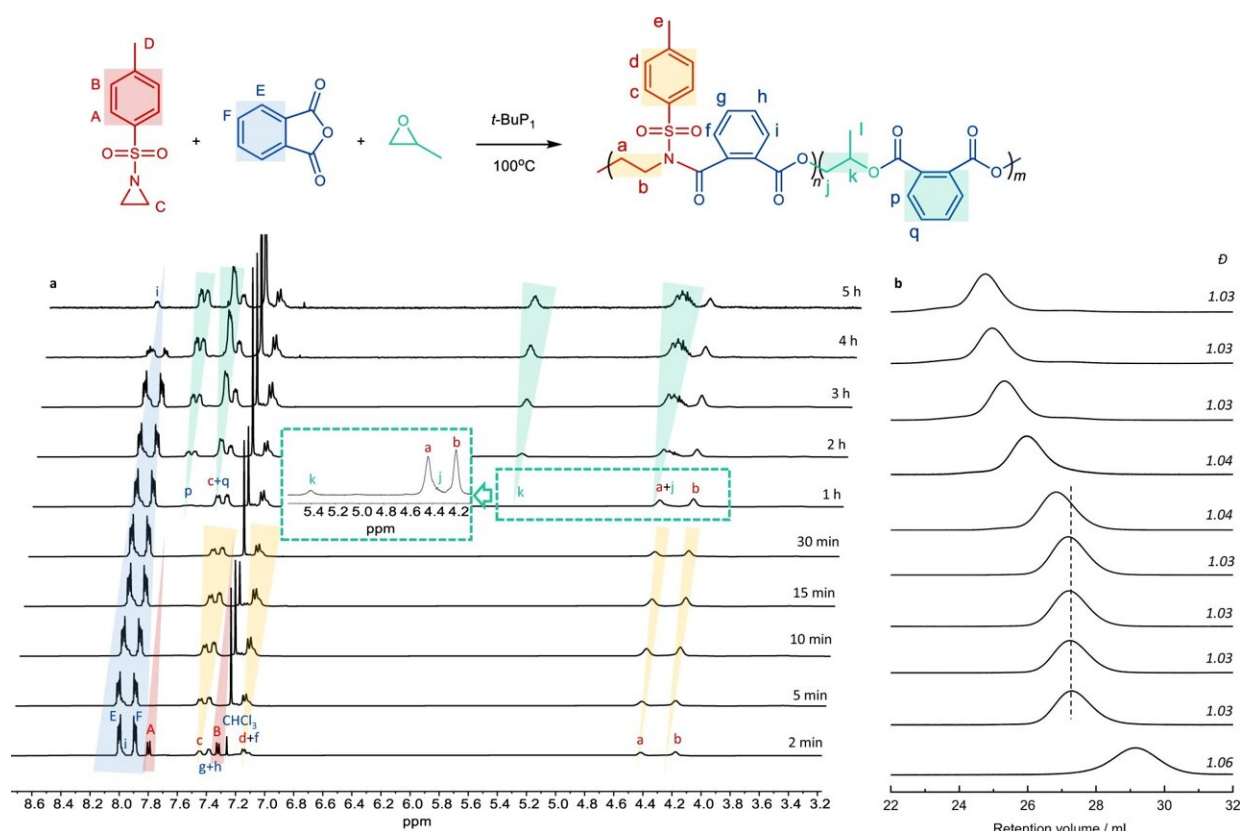


# Catalyst turns three monomer mixtures into diblock dialternating terpolymers in a single step

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Terpolymerization of TAz, PA, and PO at different reaction times. **a** Characteristic signals monitored by <sup>1</sup>H NMR spectra. **b** Retention volume monitored by SEC traces. Credit: DOI: 10.1038/s41467-021-27377-3

A catalyst developed at KAUST could be the key to structural diversity in polymer materials and industrial-scale polymerizations involving multiple monomers. The catalyst transforms a mixture of three monomers into well-defined, ordered diblock terpolymers in one step. Block copolymers comprise at least two polymer segments, each derived from different monomer species, combining the properties of these segments in the same molecule. This makes them appealing for a wide range of applications, from the development of thermoplastics to biomaterials for drug delivery.

Chemists have relied on two-step polymerizations in one or two separate vessels to synthesize [block copolymers](#). A "two-pot/two-step" [polymerization](#) requires isolating the first segment before proceeding with the next reaction, which is cumbersome and costly.

A "one-pot/two-step" approach bypasses this isolation step, but demands a so-called living polymerization, where, once the first [monomer](#) is consumed, the growing chain remains reactive to accept another monomer and both monomers are fully converted. However, this can lead to unwanted side reactions if the second monomer is not added in time.

Nikos Hadjichristidis and coworkers devised a "one-pot/one-step" approach to produce diblock terpolymers, in which three monomers form two different alternating copolymer segments. "This is the simplest method," says postdoc fellow Jiaxi Xu, who co-led the study.

Polymerizations involving three monomers usually produce random terpolymers. Therefore, it was crucial to find a smart [catalyst](#) to regulate the monomer sequence during the polymerization, Xu explains.

The researchers discovered an auto-switchable phosphazene-based catalysts that can stimulate the polymerization of one monomer and

inhibit that of others. The switchability of the catalyst depends on its ability to exchange protons with the growing chain. "When the first monomer is consumed completely in the alternating copolymerization with the second monomer, the catalyst turns on to promote the alternating copolymerization of the excess of the second monomer with the third one," Xu says.

Selecting cyclic monomers from the nitrogen-containing N-sulfonyl aziridine, the oxygen-containing epoxide and the anhydride families was essential for the terpolymerization. "We had previously synthesized block copolymers consisting of one alternating copolymer and a homopolymer using aziridines and anhydrides," Xu says. This suggested that three monomers with different reactivity would effectively enable the "one-pot/one-step" preparation of diblock dialternating terpolymers.

The researchers found that the catalyst promoted the aziridine/anhydride alternating copolymerization before switching to the epoxide/anhydride alternating copolymerization, demonstrating its high monomer selectivity and kinetic control.

The team plans to further tap into aziridine, epoxide and anhydride terpolymers. "These families contain hundreds of monomers, which will provide extremely diverse diblock dialternating terpolymers for many potential industrial applications," Hadjichristidis says. "This study also opens new horizons for the terpolymerization of other monomer families," he adds.

**More information:** Jiaxi Xu et al, Diblock dialternating terpolymers by one-step/one-pot highly selective organocatalytic multimonomer polymerization, *Nature Communications* (2021). [DOI: 10.1038/s41467-021-27377-3](https://doi.org/10.1038/s41467-021-27377-3)

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