

## **Carbon capture process produces hydrogen and construction materials**

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Ph.D. researcher Olawale Oloye and Professor Anthony O'Mullane from the QUT Centre for Clean Energy Technologies and Practices developed the electrochemical capture and conversion of carbon dioxide process which also generates hydrogen and a host of useable by-products.

"This process involves the capture of  $CO_2$  by its reaction with an alkaline solution produced on demand, to form solid carbonate products which



can be used, for example, as <u>construction materials</u>, thereby keeping <u>carbon dioxide</u> out of the atmosphere," Professor O'Mullane said.

"This can be done using a simple <u>calcium</u> source in water. To further improve efficiency, we added a low-toxicity, biodegradable chemical called MEA to increase the amount of  $CO_2$  drawn out of the atmosphere and into the water.

"Next, the hydrogen evolution reaction during electrolysis ensured that the electrode was continually renewed to keep the electrochemical reaction going while also generating another valuable product, green hydrogen.

"This means if this electrolysis process is powered by <u>renewable</u> <u>electricity</u>, we are producing green hydrogen alongside the <u>calcium</u> <u>carbonate</u> (CaCO<sub>3</sub>)."

Professor O'Mullane said the use of renewable energy to capture  $CO_2$ and create calcium carbonate may be of use in the <u>cement industry</u>, which has a significant  $CO_2$  footprint.

"We envision this technology would benefit emission-intensive industries such as the cement industry whose  $CO_2$  footprint is 7 to 10% of anthropogenic  $CO_2$  emissions due to the initial clinking (heating) step that converts  $CaCO_3$  into CaO (lime) with the emission of large amounts of  $CO_2$ .

"By coupling the mineralization process to produce  $CaCO_3$  from the emitted  $CO_2$  during the clinking step we could create a closed loop system and reduce a significant percentage of the  $CO_2$  involved in cement production.

Given that urbanization is expected to grow over the next 50–100 years,



the demand for cement and concrete will continue to increase and with it the need to significantly reduce the industry's  $CO_2$  footprint if the world is to meet its emission reduction targets.

"This mineralization approach could be used to produce other commercially important metal carbonates such as strontium carbonate (SrCO<sub>3</sub>) and manganese carbonate (MnCO<sub>3</sub>), both of which have many industrial uses."

Professor O'Mullane said they tested the process on seawater as potable water was too precious a resource in Australia to make large-scale carbon capture using this process viable.

"We found we could use seawater once it had been treated to remove sulfates. To do this we first precipitated calcium sulfate or gypsum, another building material, and then carried out the same process to successfully turn  $CO_2$  into calcium <u>carbonate</u>, thus providing proof of concept of a circular carbon economy."

**More information:** Olawale Oloye et al. Electrochemical Capture and Storage of CO 2 as Calcium Carbonate, *ChemSusChem* (2021). DOI: <u>10.1002/cssc.202100134</u> Olawale Oloye et al. Electrochemical Capture and Storage of CO 2 as Calcium Carbonate, *ChemSusChem* (2021). DOI: <u>10.1002/cssc.202100134</u>

## Provided by Queensland University of Technology

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