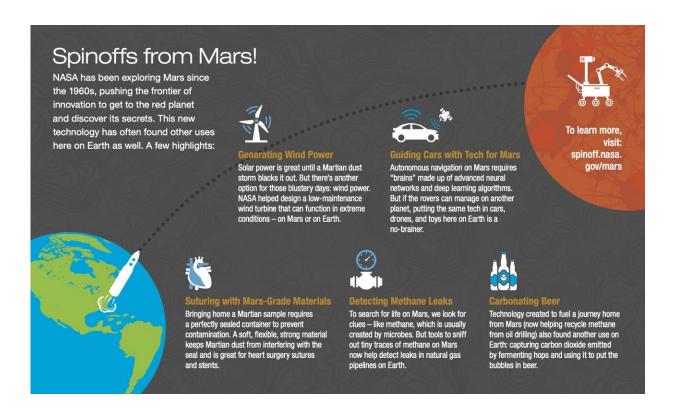


NASA's Perseverance pays off back home

February 3 2021, by Mike Dicicco



NASA has been exploring Mars since the 1960s, pushing the frontier of innovation to get to the red planet and discover its secrets. This new technology has often found other uses here on Earth as well. Credit: NASA

Even as the Perseverance rover approaches Mars, technology on board is paying off on Earth.

A laser-light sensor that can identify bacteria in a wound may sound farfetched, but it's already becoming a reality, thanks in part to NASA's



Mars Exploration Program. The technology is going to Mars for the first time on Perseverance, which will touch down on the Red Planet this month, but it's already detecting trace contaminants in pharmaceutical manufacturing, wastewater treatment, and other important operations on Earth.

That's not the only technology headed to Mars that's already paying dividends on the ground. Here on Earth, these innovations are also improving circuit board manufacturing and even led to a special drill bit design for geologists.

Giving Geologists a Break

Honeybee Robotics has been working on robotic missions to Mars and other planetary bodies since the 1990s, including a number of projects funded by Small Business Innovation Research (SBIR) contracts from NASA's Jet Propulsion Laboratory in Southern California. One of the key contributions to come from that work has been sample collection technology, including a drill bit for extracting rock cores. Half a dozen coring bits developed from research that started more than 20 years ago are now in space for the first time, ready for use in the rover's turret, or "hand," at the end of its robotic arm.

On Earth, after drilling a core with a hollow bit, a geologist usually uses a screwdriver or other tool to break the sample off and pull it out. This can result in a fragmented or even contaminated sample. A robot required something different.

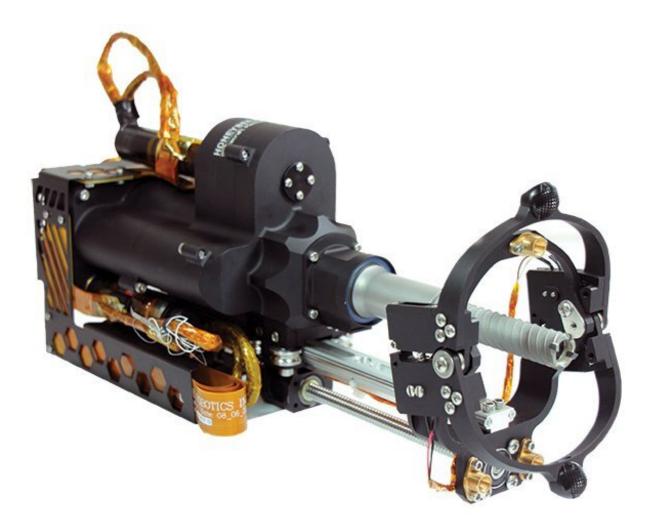
New York-based Honeybee came up with a breakoff tube nested within a coring bit. After the core has been drilled, the breakoff tube rotates relative to the bit, shifting its central axis and snapping off the core. Unlike other breakoff methods, such as pinching the base of the core, the breakoff tube applies pressure along the length of the sample,



reducing the risk of fragmentation.

Honeybee has supplied grinders, scoops, and other sampling systems that flew on previous Mars missions. This is the first time the company's coring bit technology is going to Mars, because it's the first time NASA has planned a future mission to bring samples of the Martian surface back to Earth. Perseverance will collect and package those samples.

"It's the key part of the sample return mission," said Keith Rosette, who managed the rover's sampling and caching system for JPL. "You truly can't collect a sample on Mars if you don't have a drill bit that can retrieve it."





Honeybee Robotics designed its rotary percussive corer drill to collect rock samples on Mars. The version that's flying on the Perseverance rover has key differences, but they share a novel technology for breaking off core samples, which Honeybee has now made available to geologists on Earth. Credit: Honeybee Robotics

While getting a sample return vehicle home from Mars will pose a host of challenges, it will let researchers do virtually unlimited testing with a wide array of instruments, Rosette said. "Rather than trying to bring all those instruments to Mars, it's less challenging and even more valuable to bring samples back."

Meanwhile, Honeybee has commercialized its patented breakoff bits in coring toolkits for geologists on Earth. The bits can be used with a standard drill, making the technology easy and affordable, said Kris Zacny, Honeybee vice president and director of exploration technology.

Honeybee has also been in talks with companies interested in using the bits for nuclear disaster remediation where it is too dangerous to send in human investigators, Zacny said. "If there are concrete tanks that are leaking, for example, then robots can go in and take samples to check radiation levels."

The technology was invented by Honeybee's late Chief Engineer Tom Myrick. "Tom would have been extremely proud that his invention made a difference to planetary missions," said Zacny.

Home Videos from Mars



Collecting samples for return to Earth isn't the only first that engineers have planned for Perseverance. For the first time, NASA has built a system that could send back high-quality video of a rover's dramatic entry and landing sequence.

While the Curiosity rover sent back a series of compressed images showing the Martian surface during descent, Perseverance's entry, descent, and landing package includes six high-definition cameras and a microphone that aims to capture all the drama of the "seven minutes of terror" between hitting the outer atmosphere and touching down. In addition to watching the planet's surface, the cameras are positioned to watch the parachutes unfold and also to look back at the descent stage and down at the rover as the two separate.

The camera components are off-the-shelf models, but the circuit board that manages their interface and power was designed by JPL. It was then built by San Francisco-based Tempo Automation. Founded in 2013, just after NASA announced the Mars 2020 mission, Tempo used the work to improve its <u>manufacturing processes</u>.

As its name suggests, Tempo Automation's focus is rapid, automated production of printed circuit boards, even in small batches. One set of tools the company offers to that end is the process for making every component "traceable," to keep track of who touched it and what was done to it at each point in the board production process, as well as which component lot the piece came from. This information makes it easier to zero in on the cause of a problem and see what other boards might have been affected, said Tempo cofounder Shashank Samala.

To meet JPL's stringent documentation requirements, Tempo added Xray images, ionic cleanliness data, and data from an automated optical inspection for every component, all of which is now part of the company's standard procedure.



A tool unique to Tempo is what it calls fabrication simulation—software that translates a computer-aided design (CAD) model into a photorealistic representation of what the final board will look like. A team was prototyping the tool when the JPL work began in early 2018, and that work helped them complete it, said Samala. It debuted the following year.

The simulation lets customers check their designs for any issues or flaws before production begins, he said. "A simple mistake can cost a lot of money and time."

While it was conceived to help customers finalize their designs, the company discovered that it was useful in-house as well. The manufacturing process can result in discrepancies between the original CAD model and the final product, Samala explained. The simulation "serves as a source of truth on the factory floor, to communicate the designer's intent. The first thing we look at is the simulation."

He said delivering a product that met NASA standards has helped the company get into several other space systems, including satellites and rockets.

Meanwhile, Chris Basset, who designed the circuit board at JPL, looks forward to the moment the camera footage is beamed back from Mars after Perseverance's landing Feb. 18, 2021. "This is so far outside of what we usually do that it's super-exciting," he said. "I can't wait to see those images."

Ultraviolet Lasers Scan for Chemical Clues

Another technology whose roots reach far back into NASA's Mars Exploration Program is also flying for the first time on Perseverance and has many potential applications here on Earth.



When two longtime colleagues founded Photon Systems in 1997, research showed incredible promise for spectrometers—devices that use light to determine a sample's composition—operating at deep-ultraviolet (UV) wavelengths. These had the potential to identify a bacteria or detect even the slightest chemical traces. But sources for light in the 220to 250-nanometer range were too large, heavy, and sensitive to environmental interference, and had many other issues.



More than 20 years of NASA funding has helped Photon Systems bring down the cost of deep-ultraviolet (UV) spectroscopy and shrink it to a handheld size. One of the company's deep-UV lasers is flying to Mars for the first time aboard Perseverance. Credit: Photon Systems

William Hug and Ray Reid set out to develop a miniature, lightweight, rugged deep-UV laser source for spectroscopy in the field. Their first outside investment came in 1998 from a pair of SBIR contracts with JPL, which was interested in a spectrometer that could detect nucleic and amino acids, organic materials that are foundational to all known life. Since then, the Covina, California-based company has received a



number of NASA SBIRs, mostly with JPL, as well as funding from NASA programs aimed at developing instruments for planetary and astrobiology science.

Now the space agency will get the first big returns on its long investment in the technology: Perseverance is equipped with the Scanning Habitable Environments with Raman and Luminescence for Organics and Chemicals (SHERLOC) instrument, which uses a Photon Systems laser to spot previously invisible clues in its search for signs of past life on Mars.

While the team doesn't expect to find bacteria on Mars, organics that exist in the near surface can be identified using SHERLOC. On Earth, the same technology can be used to identify organics for a variety of other purposes.

Deep-UV photons interact strongly with many materials, especially ones containing organic molecules. This results in higher detection sensitivity and greater accuracy when compared with infrared or even visible-light laser sources.

Deep-UV spectroscopy has been done in research labs, but Hug and Reid came up with a construction that was far smaller, simpler, and cheaper to build than any existing alternative. "Deep-UV lasers start at \$100,000. That's why they're not used in industry," Hug said, noting that laboratory instruments using the technology might take up three laboratory tables and take a month to set up.

One major challenge has been the level of perfection the technology requires. The same sensitivities that enable tiny, high-energy wavelengths to detect even a virus make them vulnerable to the slightest defects. A microscopic imperfection in a lens or other surface can disrupt or scatter them, and Hug said it has taken advances across



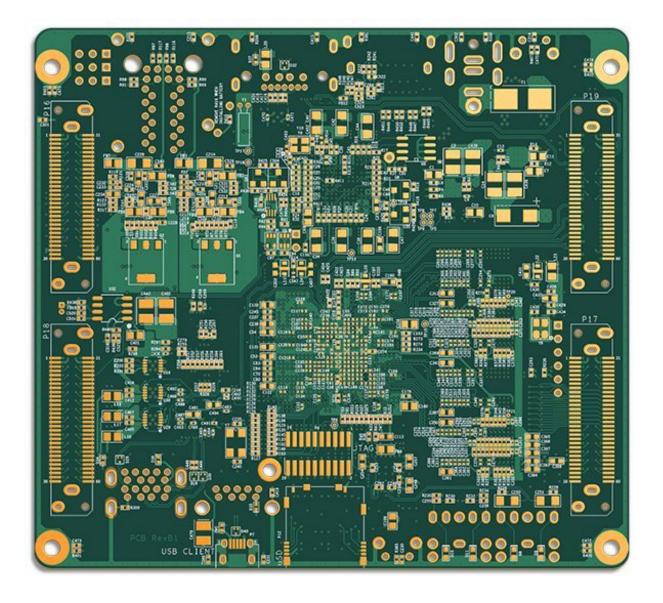
multiple industries to meet the necessary standards.

Photon Systems focuses on two types of spectroscopy where deep-UV laser sources provide major advantages over longstanding spectrometer technology, and SHERLOC will use both. Fluorescence spectroscopy observes the light that most organic and many inorganic materials emit when excited by certain ultraviolet wavelengths, just like detergent glowing under a black light. Each emits a distinct spectral "fingerprint."

Raman spectroscopy, on the other hand, observes the light that a molecule scatters, some of which will shift to different wavelengths due to interaction with molecular bond vibrations within the sample. These shifts in wavelength can be used to identify the materials in a sample. The higher-energy photons of UV light elicit a much stronger Raman scattering signal from organic molecules than lower-frequency light. And because deep-UV light isn't present in natural fluorescence or in sunlight, using these very short wavelengths eliminates sources of interference.

In recent years, the company has started developing the technology into products, including handheld sensors and devices that monitor personal exposure to contaminants, as well as lab equipment. Their biggest markets now are in the pharmaceutical, food processing, and wastewater treatment industries, said Hug. Deep UV can identify and measure certain compounds at much lower concentrations than any other method, offering unprecedented precision in quality control, whether measuring the active ingredients in pharmaceuticals or ensuring the cleanliness of machinery and facilities.





What looks like a photo of a printed circuit board is actually a computergenerated simulation based on computer-aided design files for a board-to-be. Tempo Automation developed this "fabrication simulation" capability while working on a circuit board for the system of cameras and a microphone designed to record the Perseverance rover's Mars atmospheric entry, descent and landing. Credit: Tempo Automation

In wastewater treatment, the technology can identify and measure



contaminants, letting the operator tailor the treatment process and save on power for ozone infusion and aeration. "For a small <u>wastewater</u> <u>treatment</u> plant, the whole system pays for itself in less than a month," Hug said.

An application the military has invested in is identifying bacteria and viruses. Figuring out which bacteria are present in a wound, for example, would help pinpoint the right antibiotic to treat it, rather than using broad-spectrum antibiotics that risk causing drug resistance.

And rapid, affordable deep-UV spectroscopy holds promise for medical research, from diagnostics to identifying proteins, peptides, and other biological material.

"NASA has been a constant companion in our journey to date, and the laser is only part of the story," said Hug. "It's also the deep-UV Raman and fluorescence instruments we built for NASA and the Department of Defense over the years that are now providing breakthroughs for pharma, wastewater, and water quality in general, and now clinical testing for viruses."

On Mars, SHERLOC will look for organic materials and analyze the minerals surrounding any possible signs of life so researchers can understand their context, said Luther Beegle, principal investigator for SHERLOC at JPL. This will provide more details about the history of Mars and also help to identify samples for return to Earth. The instrument, which also includes a camera capable of microscopic imaging, will be able to map a rock's mineral and organic composition in high detail, providing lots of important data.

"We're going to make a brand-spanking-new measurement on Mars," Beegle said. "This is something that's never even been attempted before. We think we're really going to move the needle on Mars science and find



some great samples to bring back."

Provided by Jet Propulsion Laboratory

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