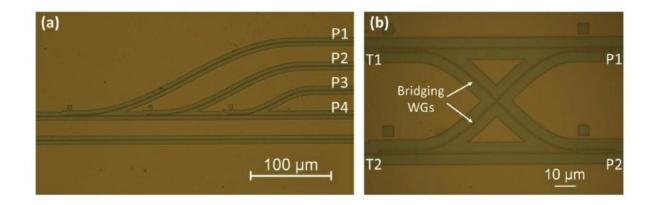


Configurable circuit technology poised to expand silicon photonic applications

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The researchers developed a method for making configurable silicon photonics circuits. They used it to fabricate a 1 X 4 programmable photonic switching circuit that produces an output at one of four ports (P1-P4) (a) and a 2 X 2 photonic switching circuit with two output ports (P1, P2) (b). Credit: Xia Chen, University of Southampton

Researchers have developed a new way to build power efficient and programmable integrated switching units on a silicon photonics chip. The new technology is poised to reduce production costs by allowing a generic optical circuit to be fabricated in bulk and then later programmed for specific applications such as communications systems, LIDAR circuits or computing applications.

"Silicon photonics is capable of integrating optical devices and advanced



microelectronic <u>circuits</u> all on a single chip," said research team member Xia Chen from the University of Southampton. "We expect configurable silicon photonics circuits to greatly expand the scope of applications for silicon photonics while also reducing costs, making this technology more useful for consumer applications."

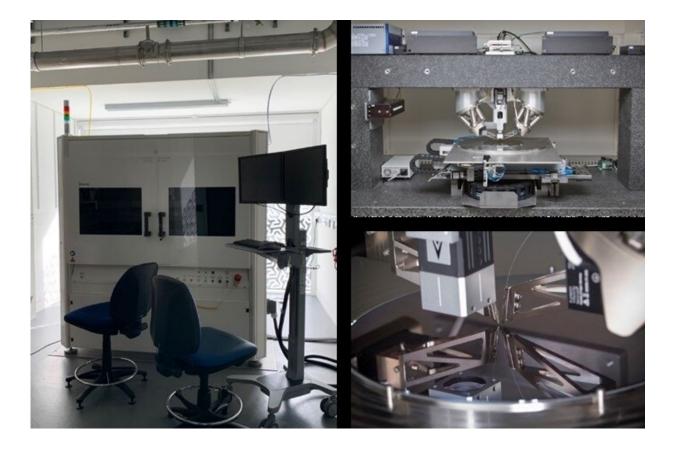
In The Optical Society (OSA) journal *Optics Express*, researchers led by Graham Reed demonstrate the new approach in switching units that can be used as building blocks to create larger chip-based, programmable photonic circuits.

"The technology we developed will have a wide range of applications," said Chen. "For example, it could be used to make integrated sensing devices to detect biochemical and medical substances as well as optical transceivers for connections used in high-performance computing systems and data centers."

Erasable components

The new work builds on earlier research in which the investigators developed an erasable version of an optical component known as a grating coupler by implanting germanium ions into silicon. These ions induce damage that changes silicon's refractive index in that area. Heating the local area using a laser annealing process can then be used to reverse the refractive index and erase the grating coupler.





The researchers have developed a wafer-scale prober that is being tested at the University of Southampton (left). The prober can autonomously and accurately perform optical and electrical device testing along with laser annealing at an average speed of less than 30 seconds per device. Images on the right show a closer look at the software driven positioning stage for autonomous measurements (top-right) and the input/output fibers positioned on top of the 8-inch wafer (bottom-right). Credit: Xia Chen, University of Southampton

In the *Optics Express* paper, the researchers describe how they applied the same germanium ion implantation technique to create erasable waveguides and directional couplers, components that can be used to make reconfigurable circuits and switches. This represents the first time that sub-micron erasable waveguides have been created in <u>silicon</u>.



"We normally think about ion implantation as something that will induce large optical losses in a photonic integrated circuit," said Chen. "However, we found that a carefully designed structure and using the right ion implantation recipe can create a waveguide that carries optical signals with reasonable optical loss."

Building programmable circuits

They demonstrated the new approach by designing and fabricating waveguides, directional couplers and 1 X 4 and 2 X 2 switching circuits, using the University of Southampton's Cornerstone fabrication foundry. Photonic devices from different chips tested both before and after programming with laser annealing showed consistent performance.

Because the technique involves physically changing the routing of the photonic waveguide via a one-time operation, no additional power is needed to retain the configuration when programmed. The researchers have also discovered that electrical annealing, using a local integrated heater, as well as laser annealing can be used to program the circuits.

The researchers are working with a company called ficonTEC to make this technology practical outside the laboratory by developing a way to apply the laser and/or electrical annealing process at wafer scale, using a conventional wafer prober (wafer testing machine), so that hundreds or thousands of chips could be programmed automatically. They are currently working on integrating the laser and electrical annealing processes into such a <u>wafer-scale</u> prober—an instrument found in most electronic-photonic foundries—being testing at the University of Southampton.

More information: Xia Chen et al, Silicon erasable waveguides and directional couplers by germanium ion implantation for configurable photonic circuits, *Optics Express* (2020). DOI: 10.1364/OE.394871



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