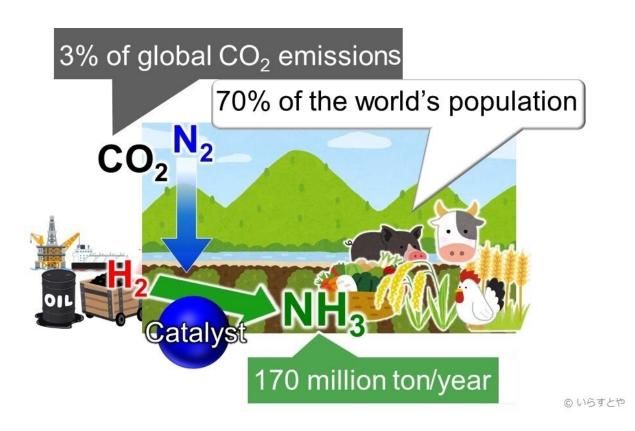


Fueling the world sustainably: Synthesizing ammonia using less energy

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Ammonia (NH3) is one of the most important industrial chemicals today, synthesized globally for use in fertilizers that then enable food production for approximately 70% of the world's population. Ammonia is currently obtained by reacting nitrogen (N2) from air with hydrogen (H2). This reaction requires high energy and is, therefore, powered by fossil fuels, contributing to over 3% of the global CO2 emissions. Credit: Irasutoya, Michikazu Hara

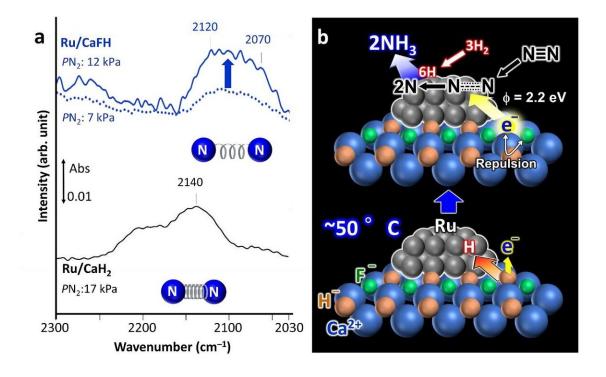


Scientists at Tokyo Institute of Technology (Tokyo Tech) have developed an improved catalyst by taking the common dehydrating agent calcium hydride and adding fluoride to it. The catalyst facilitates the synthesis of ammonia at merely 50 °C, by using only half the energy that existing techniques require. This opens doors to ammonia production with low energy consumption and reduced greenhouse gas emission.

Ammonia is critical for making plant fertilizer, which in turn feeds approximately 70% of the world's population. In industry, ammonia is produced via the Haber-Bosch process, where methane is first reacted with steam to produce hydrogen, and hydrogen is then reacted with nitrogen to give ammonia. The problem with this process is that as the temperature increases, the yield decreases. To continue to get a good yield, the pressure applied in the reaction chamber needs to be increased. This requires much energy. Further, the iron-based catalysts used for the reaction are only effective above 350 °C. Maintaining such high temperatures also requires a significant amount of energy. To top it all, the yield is only 30-40%.

Fossil fuels are currently used to power the process, contributing large amounts of carbon dioxide to the atmosphere. Renewable resource alternatives, such as wind energy, have been applied, but those have not proven sustainable. To increase the yield while reducing harm to the environment, therefore, the reaction must take place at low temperatures. For this to happen, catalysts that enable the reaction at low temperatures are required.





a) Fourier Trans form Infrared (FT-IR) spectra for nitrogen adsorption on the developed fluoride-containing Ru/CaFH catalyst (top) showing weakened bond between nitrogen atoms compared with a non-modified Ru/CaH2 catalyst (lower spectrum). b) Proposed reaction mechanism using the Ru/CaFH catalyst. Credit: *Nature Communications*

So far, such catalysts have been elusive to scientists. "Conventional catalysts lose the <u>catalytic activity</u> for ammonia formation from N₂ and H₂ gases at 100-200 °C, even if they exhibit high catalytic performance at high temperatures," remark a group of scientists from Tokyo Tech, Japan, who appear to have finally solved the <u>catalyst</u> problem. The scientists, led by Dr.Michikazu Hara, developed a catalyst that is effective even at 50 °C. "Our catalyst produces ammonia from N₂ and H₂ gases at 50 °C with an extremely small activation energy of 20 kJmol⁻¹, which is less than half that reported for conventional catalysts," Dr. Hara and colleagues report in their paper published in *Nature*



Communications.

Their catalyst comprises a solid solution of CaFH, with ruthenium (Ru) nanoparticles deposited on its surface. The addition of fluoride (F^-) to calcium hydride (CaH₂), a common dehydrating agent, is what makes the catalyst effective at lower temperatures and pressures. After conducting spectroscopic and computational analyses, the scientists propose a possible mechanism by which the catalyst facilitates <u>ammonia</u> <u>production</u>.

The calcium-fluoride (Ca-F) bond is stronger than the calcium-hydrogen (Ca-H) bond. So, the presence of the Ca-F bond weakens the Ca-H bond and the Ru is able to extract H atoms from the catalyst crystal, leaving electrons in their place. The H atoms then desorb from the Ru nanoparticles as H_2 gas. This occurs even at 50 °C. The resultant charge repulsion between the trapped electrons and F⁻ ions in the crystal lower the energy barriers for these electrons to release, thereby giving the material high electron-donating capacity. These released electrons attack the bonds between the nitrogen atoms in the N₂ gas, facilitating the production of ammonia.

This new method of <u>ammonia</u> production cuts energy demands, thereby reducing the carbon dioxide emissions from the use of large amounts of <u>fossil fuels</u>. The findings of this study illuminate the possibility of an environmentally sustainable Haber-Bosch process, opening the door to the next revolution in agricultural food production.

More information: Masashi Hattori et al, Solid solution for catalytic ammonia synthesis from nitrogen and hydrogen gases at 50 °C, *Nature Communications* (2020). DOI: 10.1038/s41467-020-15868-8



Provided by Tokyo Institute of Technology

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