

Researchers develop a mass-producible, centimeter-scale metalens for VR, imaging

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Forty-five one-centimeter metalenses on a silicon wafer focus light on a sheet of paper. Credit: Joon-Suh Park/Harvard SEAS



Metalenses—flat surfaces that use nanostructures to focus light—are poised to revolutionize everything from microscopy to cameras, sensors, and displays. But so far, most of the lenses have been about the size of a piece of glitter. While lenses this size work well for some applications, a larger lens is needed for low-light conditions, such as an imaging system onboard orbital satellites, and VR applications, where the lens needs to be larger than a pupil.

Now, researchers at the Harvard John A. Paulson School of Engineering and Applied Sciences (SEAS) have developed an all-glass, centimeter-scale metalens in the <u>visible spectrum</u> that can be manufactured using conventional chip fabrication methods.

The research was published in Nano Letters.

"This research paves the way for so-called wafer level cameras for cell phones, where the CMOS chip and the metalenses can be directly stacked on top of each other with easy optical alignment because they are both flat," said Federico Capasso, the Robert L. Wallace Professor of Applied Physics and Vinton Hayes Senior Research Fellow in Electrical Engineering at SEAS and senior author of the paper. "In the future, the same company can make both the chip and the <u>lenses</u> because both can be made using the same technology: lithography."

"Previously, we were not able to achieve mass-production of centimeterscale metalenses at <u>visible wavelengths</u> because we were either using <u>electron-beam lithography</u>, which is too time consuming, or a technique called i-line stepper lithography, which does not have enough resolution to pattern the required subwavelength-sized structures," said Joon-Suh Park, a Ph.D. candidate at SEAS and first author of the paper.





A zoomed-in SEM image of nanopillars of the metalens. Credit: Joon-Suh Park/Harvard SEAS

To mass produce a centimeter-scale metalens, the researchers used a technique called deep-ultraviolet (DUV) projection lithography, which is commonly used to pattern very fine lines and shapes in silicon chips in everything from computers to cell phones. The technique can produce many metalenses per chip, each made of millions of nanoscale elements with a single shot of exposure, like taking a photograph.

The researchers eliminated the time-consuming deposition processes that



were required for previous metalenses by etching the nanostructure pattern directly onto a glass surface.

It is the first mass-producible, all-glass, centimeter-scale metalens in the visible spectrum.

While this lens is chromatic, meaning all the different colors of light don't focus at the same spot, the researchers are working on largediameter achromatic metalenses.

More information: Joon-Suh Park et al. All-Glass, Large Metalens at Visible Wavelength Using Deep-Ultraviolet Projection Lithography, *Nano Letters* (2019). DOI: 10.1021/acs.nanolett.9b03333

Provided by Harvard John A. Paulson School of Engineering and Applied Sciences

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