

New wood-metal hybrid for lightweight construction

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From an ecological standpoint, wood foams are ideal for a whole range of applications. Credit: Fraunhofer WKI

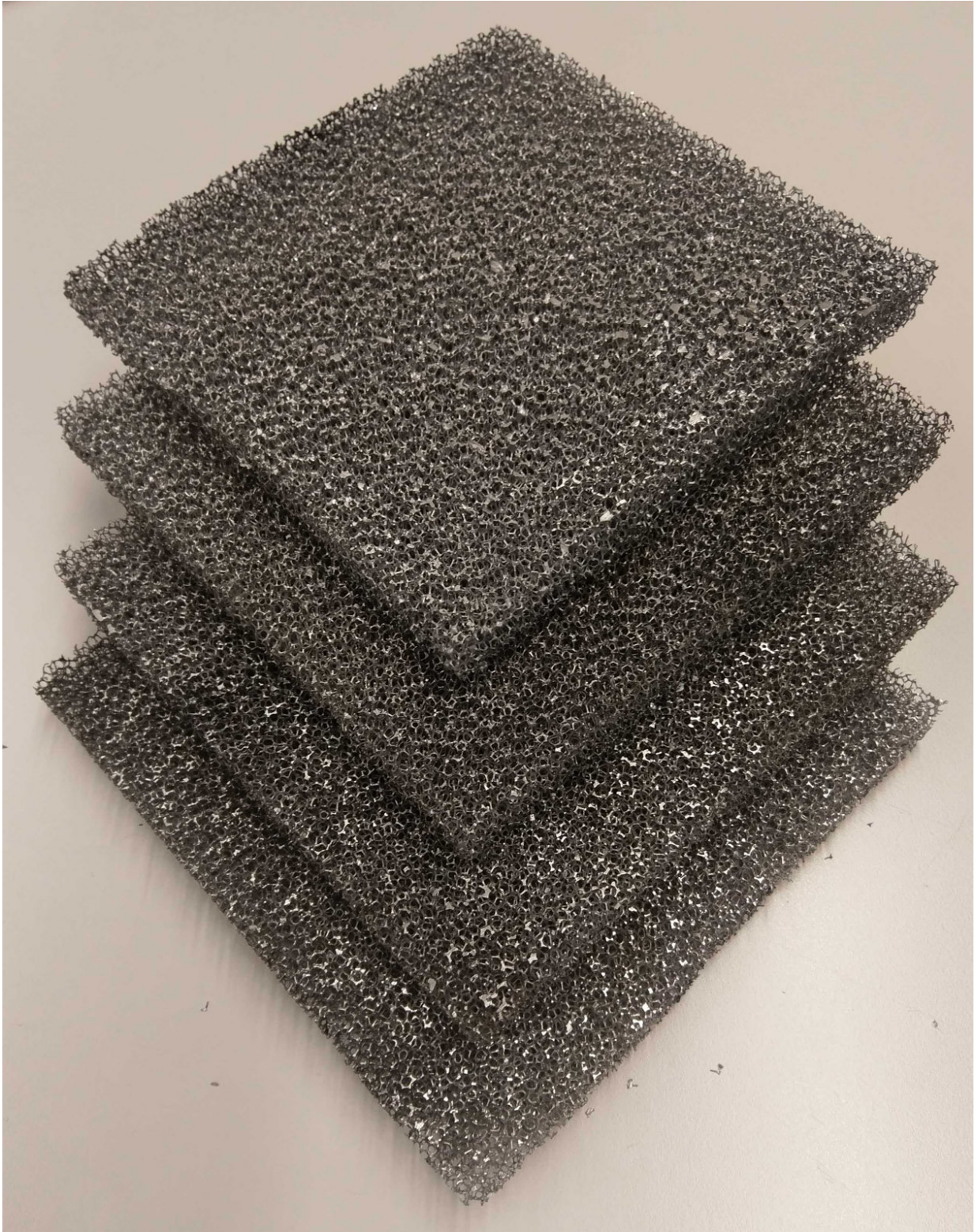
Wood foam and metal sponge – can they be combined? That was the question that experts at the Fraunhofer Institute for Wood Research,

Wilhelm-Klauditz-Institut WKI delved into in a project entitled "HoMe Foam" – with HoMe being a German acronym for wood-metal – together with scientists from the Fraunhofer Institute for Machine Tools and Forming Technology IWU and the Fraunhofer Institute for Manufacturing Technology and Advanced Materials IFAM. As a result, the contrasting materials come together in perfect harmony. The innovative new material mix boasts excellent insulating properties and has a low bending strength.

Nowadays, sustainability is a key aspect when developing new materials, where the main focus is on ensuring the input materials used come from renewable sources and that the product is recyclable at the end of its service life. Researchers at the Fraunhofer Institute for Wood Research, WKI are developing wood foams made entirely of wood. The natural adhesive properties of wood make synthetic adhesives superfluous. From an ecological standpoint, this makes wood foams ideal for a whole range of applications, for example as a core material for lightweight construction and sandwich panels, as packaging material, or for thermal insulation or soundproofing.

In order to extend the application range of wood [foam](#), a group of Fraunhofer Institute researchers led by Dr. Frauke Bunzel from Fraunhofer WKI developed a wood-metal foam hybrid that unites the properties of both wood foam and metal sponge. In the course of the project, they elaborated the principles for manufacturing the composite and determined its initial key properties, making it possible to classify it in relation to other materials. In follow-up projects, researchers will tailor the composite's properties to selected applications. "Strengthening the wood foam with a metal skeleton, for example, can substantially enhance its characteristically low bending strength." In the case of HoMe foam, the bending strength of the hybrid is even greater than that of its two components. "That makes it an ideal core material for sandwich panels or as a self-supporting lightweight semi-finished material,"

explains Dr. Bunzel. Another advantage is that, unlike wood foam, metal sponge can conduct electricity. The outstanding properties of wood foam are its high levels of sound absorption and low thermal conductivity, making it an excellent insulation material. Combining metal sponge and wood foam creates a lightweight hybrid material with a higher functionality, one that can be used for components that provide reinforcement and absorb sound. The material is thus suitable for use in the automotive industry, for example, as reinforcing acoustic mats in engine compartments or as floor plates. Other applications are conceivable too.



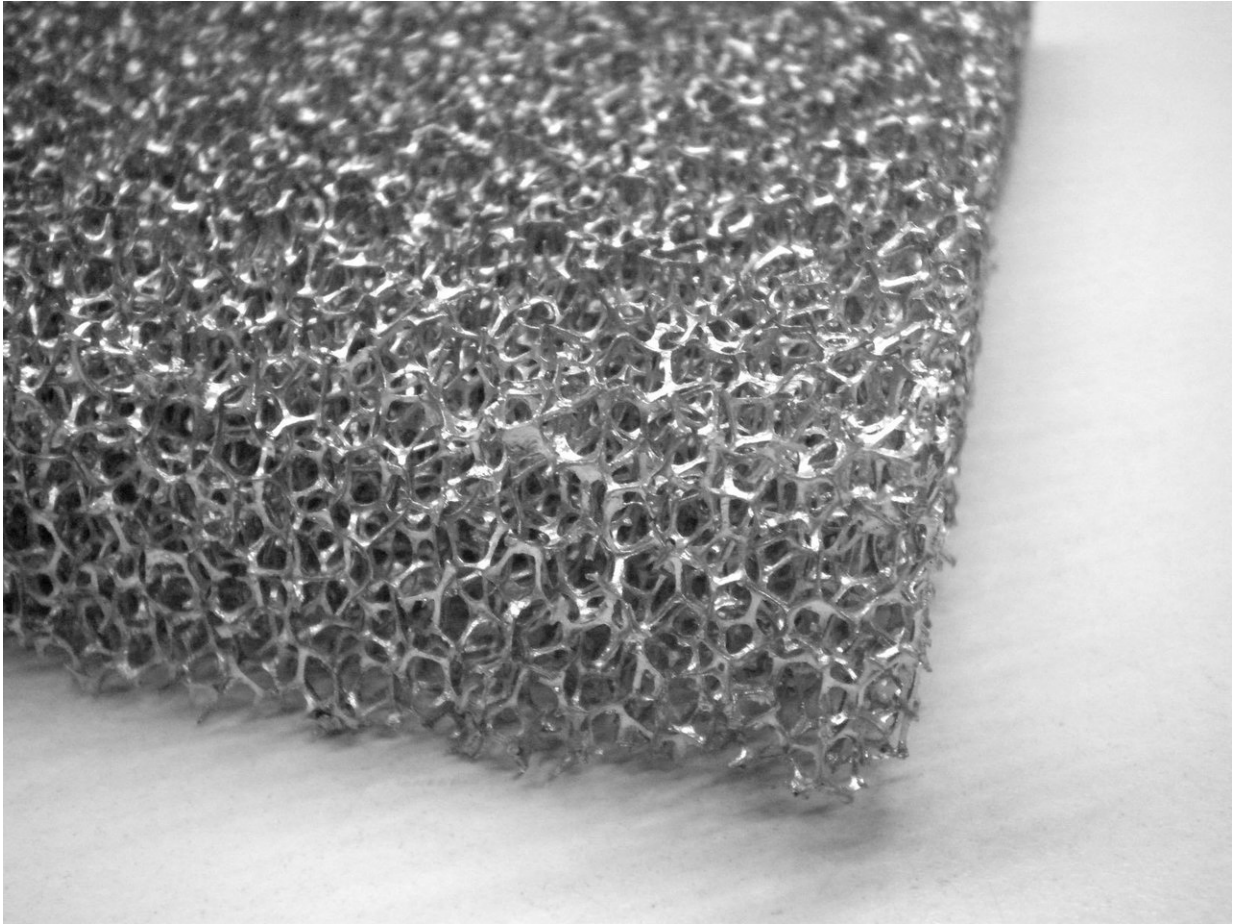
Metal sponge plates. Credit: Fraunhofer IWU

How do you get the wood foam into the metal sponge?

Just putting the wood and metal foams into a bowl and mixing them doesn't do the trick, the reason being that the Fraunhofer IWU researchers don't foam the metal sponge, but manufacture it in a casting process. The result is a sponge-like, open-cell metal structure with many tiny cavities. At present, this metal sponge is manufactured in plates measuring 250 mm x 250 mm x 30 mm. The wood foam, which has a firm consistency similar to that of beaten egg whites, then has to be inserted into the metal sponge plate.

Originally, the team tried using pressure to force the wood foam into the metal sponge plate, but the wood fibers stuck to the surface, infiltrating only the cavities at the margins of the sponge. The solution was a tapping technique, which enabled the researchers to fill the entire metal sponge with wood foam.

The working group is currently looking at ways to streamline the process chain for producing the wood foam and to simplify and accelerate the process for inserting the [wood](#) foam into the [metal](#) sponge. The goal is to get HoMe foam into industrial-scale production soon.



The metal sponge is manufactured in a casting process. Credit: Fraunhofer IWU

Provided by Fraunhofer-Gesellschaft

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