

## New smart materials could open new research field

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A vacuum arc melter fabricating NiTiHf HTSMAs, a new smart material with the many potential applications. Credit: Texas A&M University

## A group of new smart materials discovered by researchers at Texas



A&M University and their colleagues has the potential to significantly improve the efficiency of fuel burn in jet engines, cutting the cost of flying. The materials, which could also reduce airplane noise over residential areas, have additional applications in a variety of other industries.

"What excites me is that we have just scratched the surface of something new that could not only open a completely new field of scientific research, but also enable new technologies," said Dr. Ibrahim Karaman, Chevron Professor I and head of the university's Department of Materials Science and Engineering.

The work was published in *Scripta Materialia*. Karaman's co-authors are Demircan Canadinc, William Trehern, and Ji Ma of Texas A&M, and Fanping Sun and Zaffir Chaudhry, Technical Fellow of the United Technologies Research Center (UTRC).

The discovery is based on bringing together two relatively new areas of <u>materials science</u> involving metal alloys, or metals composed of two or more elements. The first area involves <u>shape-memory alloys</u>, "smart" materials that can switch from one shape to another with specific triggers, in this case temperature. Picture a straight metal rod that is bent into a corkscrew. By changing the temperature, the corkscrew turns back into a rod and vice versa.

## **Many applications**

Many potential applications for shape-memory alloys involve extremely hot environments like a working jet engine. Until now, however, economical high-temperature shape memory alloys, (HTSMAs), have only worked at temperatures up to about 400 degrees Celsius. Adding elements like gold or platinum can significantly increase that temperature, but the resulting materials are much too expensive, among



## other limitations.



A flame heats up NiTiHf HTSMAs inside a vacuum arc melter during fabrication of the material. Credit: Dharmesh Patel

Karaman, while working on a NASA project with UTRC and colleagues, began this research to address a specific problem: controlling the clearance, or space, between turbine blades and the turbine case in a jet engine. A jet engine is most fuel-efficient when the gap between the turbine blades and the case is minimized. However, this clearance has to have a fair margin to deal with peculiar operating conditions. HTSMAs incorporated into the turbine case could allow the maintenance of the minimum clearance across all flight regimes, thereby improving thrust specific fuel consumption.



Another important potential application of HTSMAs is the reduction of noise from airplanes as they come in to an airport. Planes with larger exhaust nozzles are quieter, but less efficient in the air. HTSMAs could automatically change the size of the core exhaust nozzle depending on whether the plane is in flight or is landing. Such a change, triggered by the temperatures associated with these modes of operation, could allow both more efficient operation while in the air and quieter conditions at touchdown.

Karaman and his colleagues decided to try increasing the operating temperatures of HTSMAs by applying principles from another new class of materials, high-entropy alloys, which are composed of four or more elements mixed together in roughly equal amounts. The team created materials composed of four or more elements known to form <u>shape-memory alloys</u> (nickel, titanium, hafnium, zirconium and palladium), but purposefully omitted gold or platinum.

"When we mixed these elements in equal proportions we found that the resulting materials could work at temperatures well over 500 degrees C—one worked at 700 degrees C—without gold or platinum. That's a discovery," said Karaman. "It was also unexpected because the literature suggested otherwise."

How do the new materials work? Karaman said they have ideas on how they operate at such high temperatures, but do not have solid theories yet. To that end, future work includes trying to understand what is happening at the atomic scale by conducting computer simulations. The researchers also aim to explore ways to improve the <u>materials</u>' properties even further. Karaman notes, however, that many other questions remain.

"That's why I believe this could open a completely new area of research," he said. "While we will continue our own efforts, we are



excited that others will now join us so that together we can push the boundaries of science."

**More information:** Demircan Canadinc et al, Ultra-high temperature multi-component shape memory alloys, *Scripta Materialia* (2018). DOI: 10.1016/j.scriptamat.2018.08.019

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