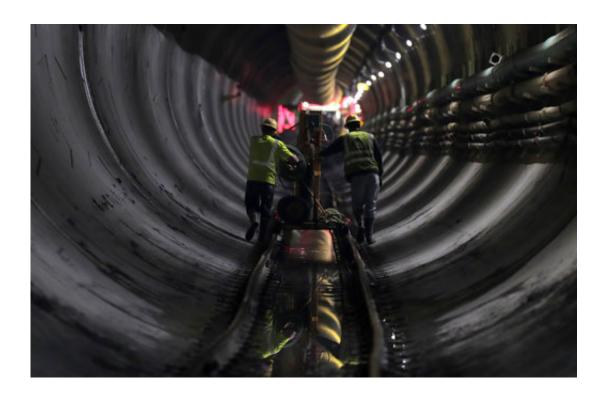


## Fixing a massive NYC plumbing leak, 55 stories underground

June 20 2018, by Michael Hill



In this Wednesday, May 16, 2018 photo, tunnel workers push equipment up a rail track to a machine boring a 2.5-mile bypass tunnel for the Delaware Aqueduct, in Marlboro, N.Y. Hard-hat workers are toiling deep underground, 55 stories beneath the Hudson River, to eliminate gushing leaks in an aging tunnel that carries half the city's water supply over 85 miles from Catskill Mountain reservoirs. (AP Photo/Julie Jacobson)

New York City is in the midst of a plumbing repair job of monumental proportions.



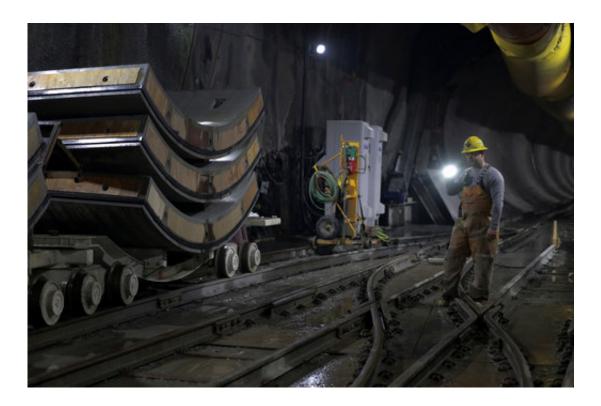
Hard-hat workers are toiling deep underground, 55 stories beneath the Hudson River, to eliminate gushing leaks in an aging <u>tunnel</u> that carries half the <u>city</u>'s water supply over 85 miles from Catskill Mountain reservoirs. Using a cylindrical, space-rocket-size borer, they are carving through solid rock to create a 2.5-mile bypass tunnel around the worst of the leaks.

When they finish the \$1 billion tunnel in 2022, the entire Delaware Aqueduct will be shut down for months to prepare for the diversion. And if they do it right, New Yorkers turning on their faucets will never even notice.

"It's really the largest and most complex water tunnel repair that the city of New York has ever done," said Vincent Sapienza, commissioner of the city Department of Environmental Protection. "There's a lot of moving parts that we've been wrestling with for several years now."

The Delaware Aqueduct is to the city what the aorta is to our circulatory systems: a necessary channel to keep everything running. It was drilled and blasted out mostly during World War II and carries about 600 million gallons a day, entirely by gravity, from four Catskill region reservoirs to a holding reservoir just north of the city line.





In this Wednesday, May 16, 2018 photo, a tunnel worker uses a flashlight to signal the driver of an underground train engine, in Marlboro, N.Y. Hard-hat workers are toiling deep underground, 55 stories beneath the Hudson River, to eliminate gushing leaks in an aging tunnel that carries half the city's water supply over 85 miles from Catskill Mountain reservoirs. (AP Photo/Julie Jacobson)

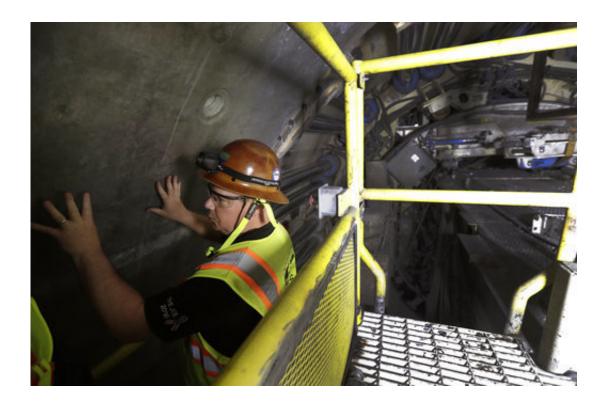
Along with the complementary Catskill Aqueduct, the two help connect a complex system that serves 9.6 million people in New York City and upstate municipalities. Engineers and politicians compare the network of 19 reservoirs, three lakes and connecting tunnels to the grand aqueducts of ancient Rome.

But the Delaware Aqueduct is showing its age at a weak point where it crosses through limestone beneath the Hudson River near Newburgh, New York. Limestone is less dense and has more "give" than the neighboring shale, so crews protected that length of the concrete tunnel with a steel sleeve. But for an unknown reason—lack of foresight, lack



of steel during wartime—they did not extend it through the entire limestone formation.

Leaks formed in that gap, with some of the water burbling up into the river.



In this Wednesday, May 16, 2018 photo, Mike Schmitt, project manager for the New York State Department of Environmental Protection explains the design and construction of a 2.5-mile bypass tunnel for the Delaware Aqueduct, in Marlboro, N.Y. Hard-hat workers are toiling deep underground, 55 stories beneath the Hudson River, to eliminate gushing leaks in an aging tunnel that carries half the city's water supply over 85 miles from Catskill Mountain reservoirs. (AP Photo/Julie Jacobson)

About 18 million gallons—3 percent of the aqueduct's flow, or enough to fill about 27 Olympic-size swimming pools—escapes from the



pipeline every day. The loss is too big to ignore, but the tunnel is too vital to simply drain for a multi-year repair. City officials eventually settled on the parallel bypass tunnel, which allows for a shutdown measured in months instead of years.

"We couldn't fathom shutting down the tunnel," said Paul Rush, deputy commissioner of the environmental department.

Workers began digging two giant access holes on either side of the river in 2013, and actual tunneling started last summer.



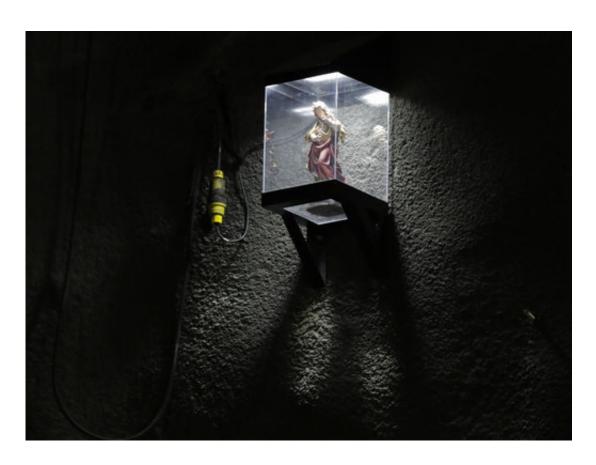
In this Wednesday, May 16, 2018 photo, a tunnel worker fixes "bumps" in the rail of a 2.5-mile bypass tunnel being dug for the Delaware Aqueduct, in Marlboro, N.Y. Hard-hat workers are toiling deep underground, 55 stories beneath the Hudson River, to eliminate gushing leaks in an aging tunnel that carries half the city's water supply over 85 miles from Catskill Mountain reservoirs. (AP Photo/Julie Jacobson)



A long, cylindrical machine nicknamed "Nora" presses into the rock face with a spinning 21.6-foot diameter "cutter head" embedded with 41 spinning, steel blades. The tunnel boring machine, the sort used worldwide for major water and transportation projects, is named for civil engineer Nora Stanton Blatch Deforest Barney. The pulverized rock comes out the back via conveyor belt to be loaded onto rail cars and hauled topside.

Dozens of workers are deep down at a time. They work Nora's controls, bolt together pieces of the ever-lengthening concrete tunnel, operate rail cars and tend to material going up and down the 900-foot shaft.

It's a construction site in a cave—and a wet one. Miners are constantly sloshing through puddles from the seeping groundwater.





In this Wednesday, May 16, 2018 photo, a figure of Saint Barbara, patron saint of miners, sits mounted on a wall inside a 2.5-mile bypass tunnel being dug for the Delaware Aqueduct, in Marlboro, N.Y. Hard-hat workers are toiling deep underground, 55 stories beneath the Hudson River, to eliminate gushing leaks in an aging tunnel that carries half the city's water supply over 85 miles from Catskill Mountain reservoirs. (AP Photo/Julie Jacobson)

Draining the aqueduct in 2022 will give crews time to reroute the water under the Hudson and to seal other leaks some 25 miles up the aqueduct. Those losses in Wawarsing, New York, are far smaller, but they did contribute to a local plague of flooded basements and sodden lawns that resulted in the government buying some homes.

Cutting off half the city's water supply for up to eight months sounds like a recipe for disaster, but the environmental agency has been preparing for years. Conservation efforts, like the installation of low-flow toilets, have contributed to dropping water usage rates even as the city grew.

The city will rely on water from reservoirs in suburban Westchester County and the Catskill Aqueduct, which should have a higher capacity by then. That aqueduct will be shut down for several 10-week increments so crews can scrub out microorganisms that have created a layer of "biofilm," which inhibits the flow through the century-old tunnel.





In this Wednesday, May 16, 2018 photo, operator Andrew Reisinger drives a personnel shuttle along a small gauge rail line inside a 2.5-mile bypass tunnel being dug for the Delaware Aqueduct, in Marlboro, N.Y. Hard-hat workers are toiling deep underground, 55 stories beneath the Hudson River, to eliminate gushing leaks in an aging tunnel that carries half the city's water supply over 85 miles from Catskill Mountain reservoirs. (AP Photo/Julie Jacobson)

By 2023, <u>water</u> will flow through a bypass built to last. A layer of steel will be fitted inside this tunnel and then another layer of concrete added for a final 14-foot-diameter tunnel, all the way through the limestone formation.

Said Rush: "We don't plan to come down again anytime soon."





In this Wednesday, May 16, 2018 photo, an excavator loads a dump truck with shale from a 2.5-mile bypass tunnel being dug for the Delaware Aqueduct, in Marlboro, N.Y. Hard-hat workers are toiling deep underground, 55 stories beneath the Hudson River, to eliminate gushing leaks in an aging tunnel that carries half the city's water supply over 85 miles from Catskill Mountain reservoirs. (AP Photo/Julie Jacobson)

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