

## Honey, I shrunk the vacuum chambers!

## May 2 2018, by Achintya Rao



Doctoral student Lucia Lain Amador with a prototype of the reduced-diameter vacuum chamber. Credit: Maximilien Brice/CERN

It takes a lot of work to achieve nothingness. The beam pipes within particle accelerators are some of the <u>emptiest regions in the universe</u>. They are evacuated so as to prevent the accelerating particles from colliding with gas molecules in their path. The extreme vacuums inside



these pipes are achieved by pumping out all the gasses within them and then coating their insides with layers of a special material called a "getter" to which stray molecules stick. A team from CERN's vacuum group has recently demonstrated a new method for applying getter coatings to much narrower beam pipes than ever before. This would allow accelerators such as electron synchrotrons to operate with betterfocused beams and produce brighter radiation by bringing the steering magnets closer to the beams themselves.

The traditional method for applying the getter relies on producing a plasma of the <u>coating material</u> inside the pipes and using high voltage to deposit the material onto the inner walls. But the thinner and longer the pipe, the more difficult it is to produce a stable plasma; at a diameter of a few millimetres and a length of a few metres, it is impossible for the plasma to form, rendering this method unusable.

When faced with such challenges that push the limits of existing techniques, adopting inverse thinking helps. Rather than building the pipe first and applying the getter coating inside it, the engineers reversed the process. They first applied the getter coating to the outside of a temporary skeletal structure and then constructed the beam pipe around the coating by a metal-plating process. The skeletal structure, which is known as a "sacrificial mandrel" and is made of high-purity aluminium, was later dissolved, leaving behind a narrow vacuum chamber with a pre-applied getter coating.

"The key advantage of our technique is that it can also be used to make vacuum chambers with non-circular cross-sections," says Lucia Lain Amador, the doctoral student who is leading the project. "And it is not limited to getter coatings – it can be used to apply other functional coatings in the future." The concept of using a sacrificial mandrel is not new – indeed mandrels made of silicone rubber have been used by researchers at the Paul Scherrer Institute (PSI) in Switzerland. The



innovation by the CERN team was in working with aluminium, which, unlike <u>silicone rubber</u>, produces a stiff and pollutant-free mandrel.

At the moment, the technology is not intended for use in colliders like the LHC but is aimed at electron synchrotrons, which require smalldiameter <u>beam</u> pipes with variable geometries. Lucia and her colleagues have been perfecting the technique by producing several prototype <u>vacuum</u> chambers and they hope to see its widespread use in the coming years.

## Provided by CERN

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