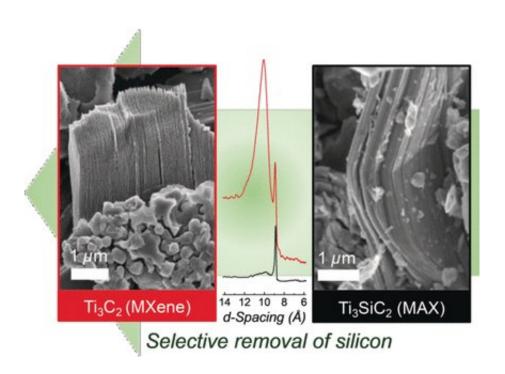


Titanium carbide flakes obtained by selective etching of titanium silicon carbide

April 4 2018



Credit: Wiley

Metallic conductivity and hydrophilicity of MXenes have established them as electrodes in rechargeable batteries and supercapacitors, as well as other applications, including photothermal cancer therapy, electromagnetic shielding, water purification and gas sensing. In the journal *Angewandte Chemie*, researchers have now introduced a new production method. Instead of using conventional, yet more expensive, titanium aluminum carbide, they selectively etch silicon out of titanium



silicon carbide, a cheaper and more common precursor, to synthesize titanium carbide.

Two-dimensional materials, consisting of extremely thin layers that are a few atoms thick, have unique properties that are completely different than the normal three-dimensional versions. A prominent example of this is graphene, which is made of single layers of carbon atoms. In 2011, a new class of two-dimensional materials was synthesized at Drexel University in Philadelphia (Pennsylvania, USA). Known as MXenes, the materials are made of transition metal carbides and nitrides, where the M stands for a transition metal, such as titanium, vanadium, or molybdenum, X can be carbon and/or nitrogen, and many compositions are available (about 30 have already been experimentally demonstrated and dozens more are expected). One such MXene is titanium carbide, Ti_3C_2 .

Obtaining the desired MXene usually involves a roundabout process: Layered carbides and nitrides, known as MAX phases, are selectively etched with hydrofluoric acid to remove the layers of the "A" element, which is a group 13 or 14 element such as aluminum, silicon, or germanium. In this way, titanium carbide can be obtained by etching the aluminum out of titanium aluminum carbide (Ti₃AlC₂). However, this starting material is expensive, and the production is complex. In contrast, the silicon analog, titanium silicon carbide (Ti₃SiC₂), is commercially available and less expensive. Ti₃SiC₂ was the first MAX phase Drexel researchers tried to selectively etch in 2011, but synthesis failed using hydrofluoric acid alone because the silicon atoms are strongly bound to the adjacent transition metal atoms.

A team led by Yury Gogotsi at Drexel University has now developed a successful variation of this process. By adding an oxidizing agent, the researchers could weaken the silicon bonds and oxidize silicon. Using mixtures of hydrofluoric.acid and an oxidizing agent like nitric acid,



hydrogen peroxide, or potassium permanganate, the team produced titanium carbide MXene by selectively removing silicon out of Ti₃SiC₂.

The etching process leaves behind stacks of titanium carbide, which can be delaminated to make flakes, which are approximately 1 nanometer in thickness. The researchers used this method to make flexible, electrically conducting <u>titanium</u> carbide films on a relatively large scale.

This new method could make the production of MXenes easier, and open pathways to the production of new MXenes and related <u>two-dimensional materials</u> from silicon-containing precursors, expanding the family of 2-D nanosheets available to scientists and engineers.

More information: Mohamed Alhabeb et al. Selective Etching of Silicon from Ti3 SiC2 (MAX) To Obtain 2D Titanium Carbide (MXene), *Angewandte Chemie International Edition* (2018). DOI: 10.1002/anie.201802232

Provided by Wiley

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