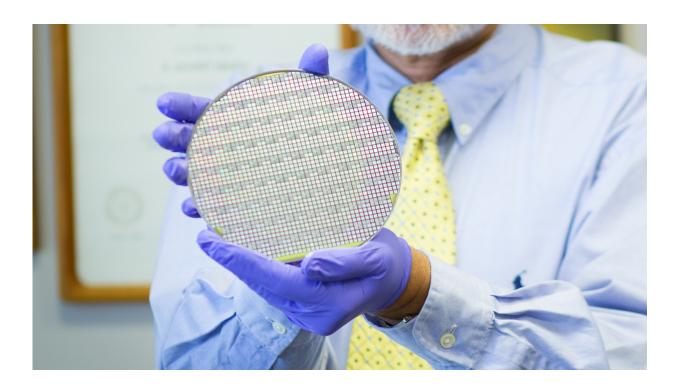


## New manufacturing process for SiC power devices opens market to more competition

September 13 2017, by Matt Shipman



Silicon carbide power devices, like the one shown here, are more efficient than their silicon counterparts. Credit: NC State University

Researchers from North Carolina State University are rolling out a new manufacturing process and chip design for silicon carbide (SiC) power devices, which can be used to more efficiently regulate power in technologies that use electronics. The process - called PRESiCE - was developed with support from the PowerAmerica Institute funded by the



Department of Energy to make it easier for companies to enter the SiC marketplace and develop new products.

"PRESiCE will allow more companies to get into the SiC market, because they won't have to initially develop their own design and manufacturing process for <u>power</u> devices - an expensive, timeconsuming engineering effort," says Jay Baliga, Distinguished University Professor of Electrical and Computer Engineering at NC State and lead author of a paper on PRESiCE that will be presented later this month. "The companies can instead use the PRESiCE technology to develop their own products. That's good for the companies, good for consumers, and good for U.S. manufacturing."

Power devices consist of a diode and transistor, and are used to regulate the flow of power in electrical devices. For decades, electronics have used silicon-based power devices. In recent years, however, some companies have begun using SiC power devices, which have two key advantages.

First, SiC power devices are more efficient, because SiC transistors lose less power. Conventional silicon transistors lose 10 percent of their energy to waste heat. SiC transistors lose only 7 percent. This is not only more efficient, but means that product designers need to do less to address cooling for the devices.

Second, SiC devices can also switch at a higher frequency. That means electronics incorporating SiC devices can have smaller capacitors and inductors - allowing designers to create smaller, lighter electronic products.

But there's a problem.

Up to this point, companies that have developed manufacturing



processes for creating SiC power devices have kept their processes proprietary - making it difficult for other companies to get into the field. This has limited the participation of other companies and kept the cost of SiC devices high.



Jay Baliga, who developed the PRESiCE process. Credit: North Carolina State University

The NC State researchers developed PRESiCE to address this bottleneck, with the goal of lowering the barrier of entry to the field for companies and increasing innovation.



The PRESiCE team worked with a Texas-based foundry called X-Fab to implement the <u>manufacturing process</u> and have now qualified it - showing that it has the high yield and tight statistical distribution of electrical properties for SiC power devices necessary to make them attractive to industry.

"If more companies get involved in manufacturing SiC power devices, it will increase the volume of production at the foundry, significantly driving down costs," Baliga says.

Right now, SiC devices cost about five times more than silicon power devices.

"Our goal is to get it down to 1.5 times the cost of silicon devices," Baliga says. "Hopefully that will begin the 'virtuous cycle': lower cost will lead to higher use; higher use leads to greater production volume; greater production volume further reduces cost, and so on. And consumers are getting a better, more energy-efficient product."

The researchers have already licensed the PRESiCE process and chip design to one <u>company</u>, and are in talks with several others.

"I conceived the development of wide bandgap semiconductor (SiC) power devices in 1979 and have been promoting the technology for more than three decades," Baliga says. "Now, I feel privileged to have created PRESiCE as the nation's technology for manufacturing SiC power devices to generate high-paying jobs in the U.S. We're optimistic that our technology can expedite the commercialization of SiC devices and contribute to a competitive manufacturing sector here in the U.S.," Baliga says.

The paper, "PRESiCE: PRocess Engineered for manufacturing SiC Electronic-devices," will be presented at the International Conference on



Silicon Carbide and Related Materials, being held Sept. 17-22 in Washington, D.C. The paper is co-authored by W. Sung, now at State University of New York Polytechnic Institute; K. Han and J. Harmon, who are Ph.D. students at NC State; and A. Tucker and S. Syed, who are undergraduates at NC State.

**More information:** "PRESiCETM: PRocess Engineered for manufacturing SiC Electronic-devices" Presented: September 17-22, International Conference on Silicon Carbide and Related Materials, Washington, D.C.

## Provided by North Carolina State University

Citation: New manufacturing process for SiC power devices opens market to more competition (2017, September 13) retrieved 19 April 2024 from <a href="https://phys.org/news/2017-09-sic-power-devices-competition.html">https://phys.org/news/2017-09-sic-power-devices-competition.html</a>

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