

# Measuring an aviation system's safety performance

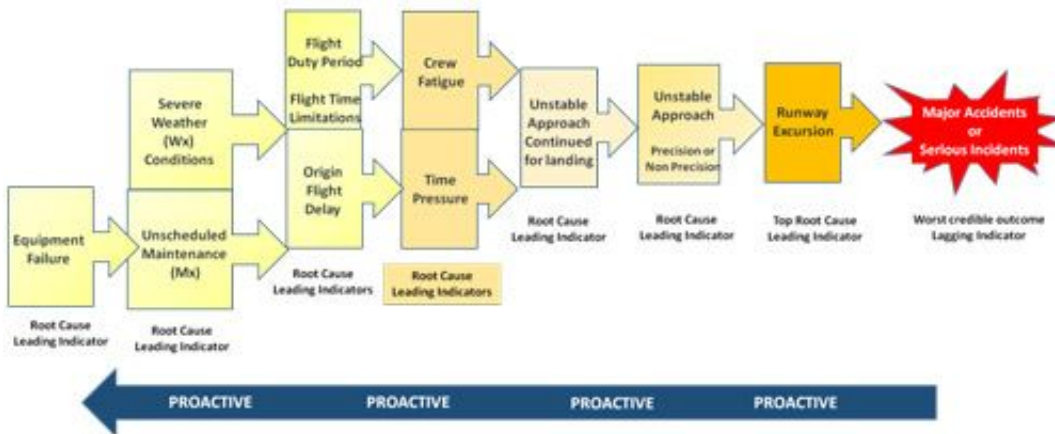
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1<sup>ST</sup> INTERNATIONAL CROSS-INDUSTRY SAFETY CONFERENCE (ICSC)  
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## What do we really need to measure?



PhD candidate and Safety Manager at NATO's Airlift Management Programme, Ilias Panagopoulos, has collaborated with Professor Chris Atkin and Dr Ivan Sikora, senior academics in the Department of Mechanical Engineering & Aeronautics at City, University of London, for his doctoral research in aviation safety performance.

Ilias presented his methodology for measuring performance and research results at the 19th EURO Working Group on Transportation Meeting (EWGT2016) on 5th to 7th September 2016, Istanbul, Turkey, and at the 1st International Cross-industry Safety Conference (ICSC 2016), organised by the Amsterdam University of Applied Sciences (Aviation Academy) in the Netherlands from 3rd to 4th November 2016.

Annex 19 of the International Civil Aviation Organization (ICAO) says: 'safety is the state in which risks associated with [aviation](#) activities are reduced and controlled to an acceptable level'.

## **New harmonised approach**

Safety is a system quality stemming from a legal and regulatory framework which stipulates strict and high- performance targets as well as a number of activities which must be performed by air operators. Annex 19 goes on to say that aviation service provider (i.e. airlines, airports, aircraft maintenance organisations, air training organisations and air traffic services) shall, as a minimum:

- Establish a Safety Management System (SMS)
- Provide continuing monitoring and regular assessment of safety performance
- Ensure remedial action to maintain agreed performance
- Aim at a continuous performance improvement

At the European level, the European Aviation Safety Agency (EASA), in parallel with management system requirements, outlined its new harmonised approach for establishing a Performance-Based Environment by introducing a clear set of indicators and targets against which the oversight performance of civil aviation authorities is assessed.

In the aviation industry there is nevertheless a level of uncertainty about



safety performance.

## **Continuous improvement methodology**

Consequently, the main challenge remaining is how to control and maintain performance within agreed safety specification limits and how to develop an objective methodology that will proactively investigate and measure system performance variability from target.

As a consequence, this study further investigated the following key research questions:

- What methodology could proactively measure system safety performance and improve the safety performance measurement process?
- Could a conceptual framework assist the continuous improvement of the safety performance measuring process?

So as to address the key research questions, the research presents a conceptual framework that will improve the safety performance measurement process and the aviation system safety performance.

In this framework, the Safety-Performance Indicator Lean Sigma (Safety-PILS) model has been embedded within Define-Measure-Analyse-Improve and Control (DMAIC) continuous improvement process. This integration results in a continuous improvement methodology that measures system safety performance and reduces the safety process variability. In addition, the study provides an implementation guide on how organisations could use this framework to design and develop a proactive, performance-based methodology for measuring Acceptable Levels of Safety Performance (ALoSP) at sigma ( $\sigma$ ) level, a statistical measurement unit.

Phase-II. Apply Six Sigma-DMAIC methodology	
3.	Data Collection Planning (DCP) for Hypotheses tests
	- Hypothesis Testing - <b>Data normalization</b>
4.	Control Chart selection - road map
	- Control Chart selection for each VOB SPI and Metric
	- Identify special causes: If none <b>the process is In-Control</b>
5.	Measurement System Analysis (MSA)
	- Where does the variation of data comes from?
	- <b>Is the process Accurate and Precise?</b>
6.	Process Capability
	- <b>Is the process capable (i.e. efficient)?</b>
	- <b>At what sigma level?</b>
7.	Analyse the data
	- Identify root cause and attractive areas for improvement
	- Identify best and feasible solutions
8.	Pilot solutions
	- Demonstrate that piloted solution provides a Return of Investment (ROI)
9.	Define Control Plan and Roll-out improvement
	- Monitor the Control Plan to sustain the change
10.	Measure total system safety performance
	- Voice of the safety Process (VOP)= VOB

In Phase I of the safety measurement process, the Safety-PILS model provides guidance on how organisations could design, implement and use a proactive, performance-based measurement tool for assessing and measuring ALoSP. Also, Safety-PILS model assists operators to comprehend and design their safety system in accordance with the agreed Safety Performance Indicators (SPIs), targets and specification limits.

Nevertheless, the Safety-PILS model provides a holistic view on how organisations could set leading performance indicators and monitor metrics on the top of identified root-causes that affect safety performance or how to set lagging indicators and feedback metrics on the top of safety outcomes (e.g. number of occurrences).

Moreover, the core advantage of the Safety-PILS model is that applies the Central Limit Theorem and since it repeatable uses a large size of data and means, the distribution of the sample means will finally approach a normal distribution. Accordingly, the next step for the operator is to follow at Phase II the DMAIC process for continuously improving the overall system's safety performance measurement process.

Through DMAIC process shown in the Figure below, the operator could apply Lean Six Sigma methodology for measuring both the performance of each established indicator and system safety performance variability at sigma level from core safety objectives.

The research study introduces an integrated, empirical-tested conceptual framework that may satisfy the requirements of aviation authorities for establishing a performance-based approach in aviation safety.

Furthermore, the study identified and filled the gap existing in the literature and proposed a practical implementation guide and tools for measuring aviation system safety performance.

Finally, the study revealed that the application of Lean Six Sigma methodology can enhance the safety measuring process.

To this end, the proposed guide is a new way of thinking for designing a safety case aims to achieve desired outcomes within agreed specifications limits.

Provided by City University London

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