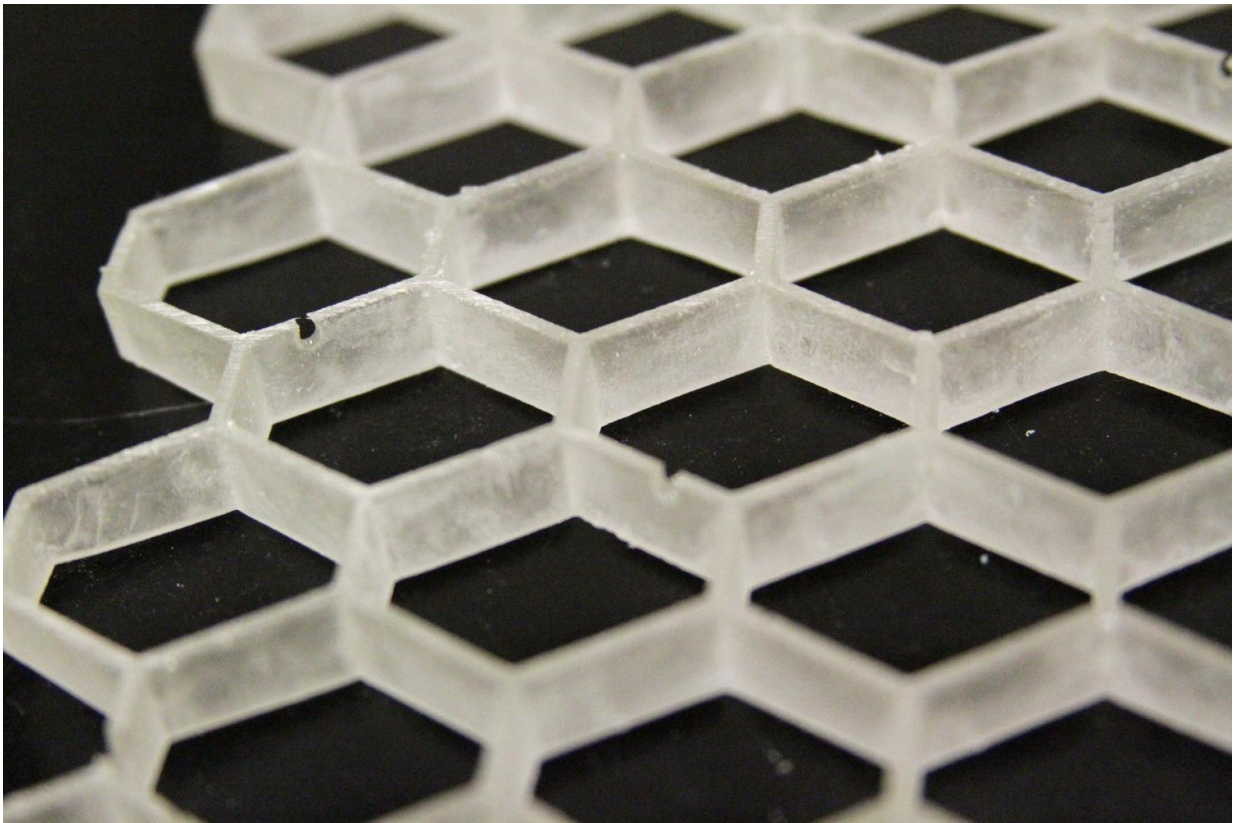


# 'Programmable materials' showing future potential for industry

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New research has shown that honeycomb “cellular” materials made of a shape-memory polymer might be programmed for specific purposes, from shock-absorbing football helmets to biomedical implants. Credit: Purdue University image/Pablo Zavattieri

New research has shown that honeycomb "cellular" materials made of a

shape-memory polymer might be programmed for specific purposes, from shock-absorbing football helmets to biomedical implants.

"We are introducing a new class of programmable materials whose effective mechanical properties can be modified after fabrication without any additional reprocessing," said Pablo Zavattieri, an associate professor in Purdue University's Lyles School of Civil Engineering. "The idea is that you might mass produce the basic material, and it has many potential uses because you can change it later for application A or application B."

Purdue collaborated with General Motors to develop the materials, which are made of geometric "[unit cells](#)" of a shape-memory polymer that can be altered by heating or other methods. The research is detailed in two papers appearing in December in the *International Journal of Solids and Structures*.

In new findings, the researchers showed they could create programmable cellular materials by introducing deliberate defects to the unit cells. Two types of the honeycomb programmable materials were studied: one having hexagonal cells and the other having cells in a kagome pattern.

"In this case we call defects a good thing because they provide desirable changes in the material cell structure," said postdoctoral research associate David Restrepo. "This is not intuitive because usually you try to avoid defects. If you have a hexagon, you want the cells to be perfect hexagons. We wanted to look at it another way. We said, if you deformed the hexagon, this could allow you to tune the properties of your material, so these imperfections are actually a good thing."

The paper was authored by Restrepo; staff researcher Nilesh D. Mankame from the Smart Materials and Structures Group at the GM Global R&D Center; and Zavattieri.

"There are parallels between the ability to modulate the effective properties of cellular materials by the controlled introduction of carefully chosen imperfections, to the process of doping that lies at the core of low-cost semiconductors, which ushered in the electronics and computing revolution over the last five decades," Mankame said.

Such an approach might be used for noise-absorbing "acoustic metamaterials" that could be tuned after manufacture to absorb specific frequencies. Other potential long-term innovations include stealthy surfaces that don't reflect radar waves for military applications, energy-absorbing cushions in [football helmets](#), foams for automotive seating that might be adjusted for specific people based on their weight, and [biomedical implants](#) adjusted to match the stiffness of bone and other tissues. The materials might be reprogrammable, as well, meaning they could be altered to suit changing requirements, Zavattieri said.

"Of course, the feasibility of these types of applications may require additional research," Zavattieri said. "For example, we are not there yet, but say you have a room and you want to shield it from noise. You might put this metamaterial in the walls so that it absorbs certain frequencies. But then say you want to adjust it to cancel out higher frequencies, so you might be able to tune it. It sounds like science fiction, but it's getting within reach."

Material properties depend on the shape of the unit cells and the makeup and thickness of the walls separating each cell. Findings showed that compressing the materials by 5 percent results in a 55 percent increase in stiffness, meaning it might be adapted for a range of applications.

"That is pretty impressive because ordinarily you would have to fabricate a new material with at least twice the thickness of the walls to obtain a material with a 50 percent increase on stiffness," Restrepo said.

Findings also suggest the materials continue to function well if they contain common manufacturing flaws, which suggests that it could be practical for industry.

The researchers also used simulations to study the material, which takes high-power computer clusters to model as many as 10,000 cells, each moving in three directions to simulate bending, stretching and compressing.

"The simulations are very valuable because they allow you to do fewer experiments," Zavattieri said. "Instead of doing 3,000 experiments, we can do 3,000 simulations, which is much more cost effective."

**More information:** David Restrepo et al. Programmable materials based on periodic cellular solids. Part I: Experiments, *International Journal of Solids and Structures* (2016). [DOI: 10.1016/j.ijsolstr.2016.09.021](https://doi.org/10.1016/j.ijsolstr.2016.09.021)

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Provided by Purdue University

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