

# New green method could unlock bauxite deposits

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Researcher Hong Peng says the new method has environmental and financial benefits. Credit: University of Queensland

North Queensland has some of Earth's largest known bauxite deposits, but their potential has largely remained locked in the ground, until now.

A University of Queensland researcher has collaborated with global mining company Rio Tinto to investigate a new way to [process](#) bauxite which adds value to the ore and significantly reduces the mine's environmental impact.

Dr Hong Peng from UQ's School of Chemical Engineering said the new method turned bauxite ore waste products into usable resources, thereby greatly reducing the by-product residue.

"Bauxite ore is necessary to produce aluminium, which is in many of the products we use every day," he said.

"Queensland is ideally placed to benefit from this technological improvement as bauxite is abundant in north Queensland and there are already processing facilities and experts established here.

"Now instead of wasting the bauxite ore by-products, we can recover most of the minerals, which also reduces the [environmental impact](#) of the mining activity."

Dr Peng said the new process would make some bauxite deposits feasible to mine, where they had not been so previously.

Bauxite contains between 30 and 54 per cent alumina, which is refined from bauxite ore using what's known as the Bayer process. This separates alumina from the mixture of various iron oxides, titanium dioxide and aluminosilicate, which is known as the desilication product (DSP).

Using the conventional Bayer process, the DSP crystallises to a fine powder intermingled through the residue, making separation of the components impossible.

"The red mud has to be chemically neutralised and maintained in long-term storage," Dr Peng said.

However, Dr Peng has been working on a process to control this crystallisation, instead yielding a coarser material, which can be

separated and removed.

"The current process wastes a lot of these other minerals and creates [bauxite residue](#)," he said.

"The new method we're developing has environmental benefits and financial benefits, as the by-products can be sold."

Provided by University of Queensland

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