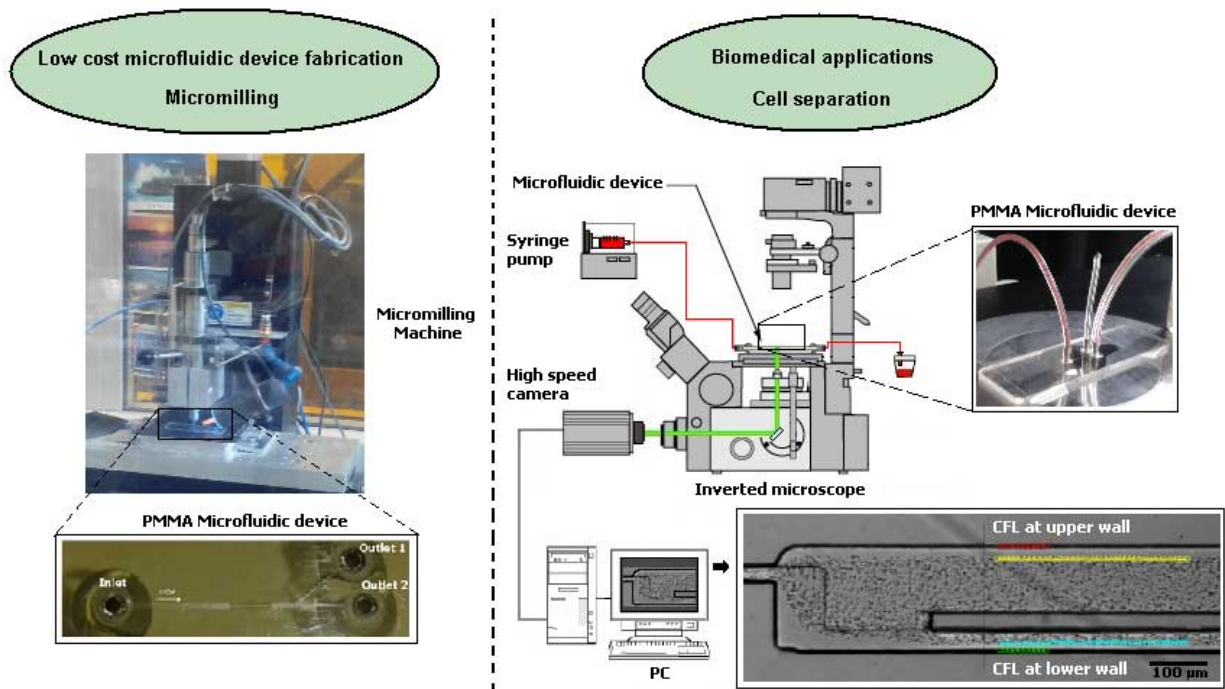


Blood flow measurements in microfluidic devices fabricated by a micromilling technique

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Recently, researchers were able to produce milling tools smaller than 100 m and consequently have promoted the ability of the micromilling machines to fabricate microfluidic devices capable of performing cell separation. Credit: Dr. Diana Pinho, Bentham Science Publishers

The researchers show the ability of a micromilling machine to

manufacture microchannels down to 30 μm and also the ability of a microfluidic device to perform partial separation of red blood cells from plasma.

In this work, Dr. Diana and fellow researchers propose a low cost [technique](#) able to produce microfluidic devices for biomedical applications. The most common technique to fabricate biomedical microdevices is soft-lithography. However, it is a costly and time-consuming technique. Progress in manufacturing milling tools smaller than 100 μm , has enabled the use of micromilling machines to fabricate microfluidic devices capable of performing cell separation.

The researchers show not only the ability of a micromilling machine to fabricate microchannels down to 30 μm but also the ability of the manufactured [microfluidic device](#) to perform partial separation of [red blood cells](#) from plasma. They have performed blood flow visualization and measurements of the cell-free layer thickness by using a high-speed video microscopy system and demonstrated the advantages and limitations of the described micromilling fabrication technique to produce microfluidic devices for cellular-scale flow studies.

More information: Jaron Singhal et al. Blood Flow Visualization and Measurements in Microfluidic Devices Fabricated by a Micromilling Technique, *Micro and Nanosystems* (2016). [DOI: 10.2174/1876402908666160106000332](#)

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