Study uncovers secrets of a mollusk's unique bioceramic armor

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Engineered armor is designed to resist penetration through energy dissipation, but often lacks multi-hit capability due to extensive radial cracking. A novel natural bioceramic armor utilizes nanoscale twinning to catalyze a hierarchy of deformation mechanisms, thereby increasing the efficiency of energy
dissipation, localizing the deformation and enhancing multi-hit capability. The unique hierarchical design of this natural armor provides inspiration for the development of improved advanced engineering structural materials.

MIT researchers uncover the secrets behind a marine creature's defensive armor—one that is exceptionally tough, yet optically clear.

The shells of a sea creature, the mollusk *Placuna placenta*, are not only exceptionally tough, but also clear enough to read through. Now, researchers at MIT have analyzed these shells to determine exactly why they are so resistant to penetration and damage—even though they are 99 percent calcite, a weak, brittle mineral.

The shells' unique properties emerge from a specialized nanostructure that allows optical clarity, as well as efficient energy dissipation and the ability to localize deformation, the researchers found. The results are published this week in the journal *Nature Materials*, in a paper co-authored by MIT graduate student Ling Li and professor Christine Ortiz.

Ortiz, the Morris Cohen Professor of Materials Science and Engineering (and MIT's dean for graduate education), has long analyzed the complex structures and properties of biological materials as possible models for new, even better synthetic analogs.

Engineered ceramic-based armor, while designed to resist penetration, often lacks the ability to withstand multiple blows, due to large-scale deformation and fracture that can compromise its structural integrity, Ortiz says. In transparent armor systems, such deformation can also obscure visibility.
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Creatures that have evolved natural exoskeletons—many of them ceramic-based—have developed ingenious designs that can withstand multiple penetrating attacks from predators. The shells of a few species, such as *Placuna placenta*, are also optically clear.
To test exactly how the shells—which combine calcite with about 1 percent organic material—respond to penetration, the researchers subjected samples to indentation tests, using a sharp diamond tip in an experimental setup that could measure loads precisely. They then used high-resolution analysis methods, such as electron microscopy and diffraction, to examine the resulting damage.

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The material initially isolates damage through an atomic-level process called "twinning" within the individual ceramic building blocks: Part of the crystal shifts its position in a predictable way, leaving two regions with the same orientation as before, but with one portion shifted relative to the other. This twinning process occurs all around the stressed region, helping to form a kind of boundary that keeps the damage from spreading outward.

The MIT researchers found that twinning then activates "a series of additional energy-dissipation mechanisms … which preserve the mechanical and optical integrity of the surrounding material," Li says. This produces a material that is 10 times more efficient in dissipating energy than the pure mineral, Li adds.

The properties of this natural armor make it a promising template for the development of bio-inspired synthetic materials for both commercial and military applications—such as eye and face protection for soldiers, windows and windshields, and blast shields, Ortiz says.

More information: Paper: dx.doi.org/10.1038/nmat3920

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