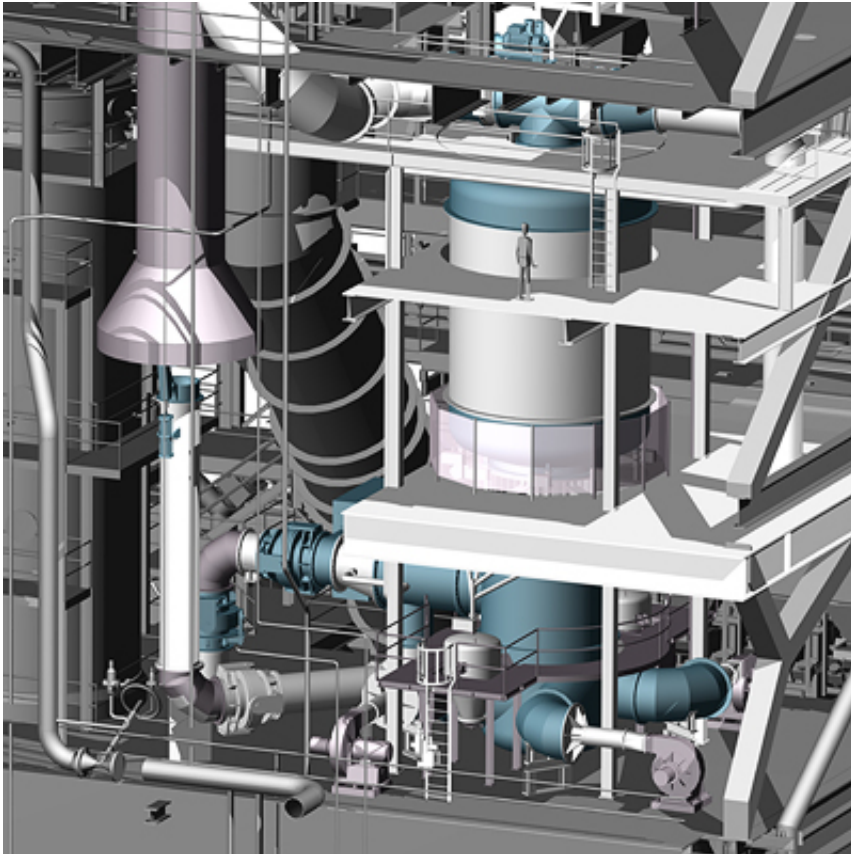


More flexibility for steel production

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The Siemens Jet Process increases the flexibility of raw material selection on the converter. Oxygen, lime and coal are blown in through bottom tuyeres and a top lance blows hot jet onto the bath. This results in excellent mixing and optimal use of the blown-in coal.

Siemens enables steel mills to adapt their production processes more flexibly to raw material prices and emission regulations. The newly

developed JET Process provides sufficient heat energy to melt a high proportion of scrap and sponge iron into liquid pig iron. As a result, steel producers can more easily take advantage of low prices for these materials. And because producing pig iron in a blast furnace creates especially large amounts of carbon dioxide, this new process also reduces CO₂ emissions. This JET technology is already operating successfully in a steel mill in Asia.

The JET process uses a bottom-blowing converter. Such converters contain melted pig iron, scrap, and sponge iron. By blowing oxygen into this molten mass from below, these materials are processed into steel. Lime or other materials are introduced to promote the formation of slag. The amount of scrap and sponge iron in bottom-blowing converters may not exceed one fifth of the amount of pig iron. If this proportion were any larger, the scrap and sponge iron would no longer melt into the molten mass.

However, by injecting additional coal into the bottom of the converter, the JET process provides enough heat to enable a larger proportion of scrap and sponge iron to be added to the mixture. To achieve this result, a [hot air](#) lance blasts oxygen-enriched air at a temperature of around 1,300 °C onto the steel bath from above.

This hot blast travels at close to the speed of sound. It mixes the molten mass so completely that almost all of the carbon monoxide escaping from the bath reacts with the oxygen in the hot air blast, forming CO₂ and heating the liquid steel. Additionally, coal is blown in from below, where it is used as fuel. This injection of coal is carefully controlled. The combination of a targeted introduction of coal and the hot air lance creates so much heat energy that the converter can be operated using only scrap and sponge iron. Moreover, due to their design, the oxygen jets located at the bottom of the converter slice through the scrap like cutting torches. As a result, the converter can be loaded with very large

pieces of scrap.

These new special converters equipped with the JET process -make steel production less dependent on the availability of pig iron and allow more flexibility in blast furnace operations. With this innovation Siemens closes the gap between conventional converters, with their limits on the proportion of scrap and sponge iron they can accommodate, and electric-arc furnaces, which can only process [steel](#) scrap. JET technology can either be installed as a new facility or retrofitted into an existing plant.

Provided by Siemens

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