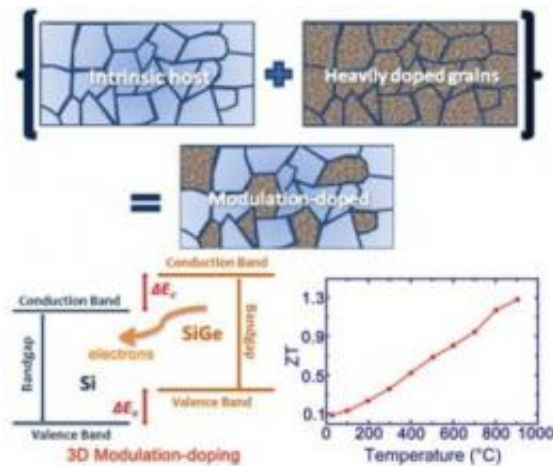


With new design, bulk semiconductor proves it can take the heat

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While long valued for high-temperature applications, the bulk alloy semiconductor SiGe hasn't lent itself to broader adoption because of its low thermoelectric performance and the high cost of Germanium. A novel nanotechnology design created by researchers from Boston College and MIT has shown a 30 to 40 percent increase in thermoelectric performance and reduced the amount of costly Germanium. Credit: Nano Letters

The intense interest in harvesting energy from heat sources has led to a renewed push to discover materials that can more efficiently convert heat into electricity. Some researchers are finding those gains by re-designing materials scientists have been working with for years.

A team of Boston College and MIT researchers report developing a

novel, nanotech design that boosts the thermoelectric performance of a bulk alloy semiconductor by 30 to 40 percent above its previously achieved figure of merit, the measuring stick of [conversion efficiency](#) in thermoelectrics.

The alloy in question, [Silicon Germanium](#), has been valued for its performance in high-temperature thermoelectric applications, including its use in radioisotope thermoelectric generators on NASA flight missions. But broader applications have been limited because of its low thermoelectric performance and the high cost of Germanium.

Boston College Professor of Physics Zhifeng Ren and graduate researcher Bo Yu, and MIT Professors Gang Chen and Mildred S. Dresselhouse and post-doctoral researcher Mona Zebarjadi, report in the journal [Nano Letters](#) that altering the design of bulk SiGe with a process borrowed from the thin-film [semiconductor industry](#) helped produce a more than 50 percent increase in [electrical conductivity](#).

The process, known as a 3D modulation-doping strategy, succeeded in creating a solid-state device that achieved a simultaneous reduction in the [thermal conductivity](#), which combined with conductivity gains to provide a high figure of merit value of ~1.3 at 900 °C.

"To improve a material's figure of merit is extremely challenging because all the internal parameters are closely related to each other," said Yu. "Once you change one factor, the others may most likely change, leading to no net improvement. As a result, a more popular trend in this field of study is to look into new opportunities, or new material systems. Our study proved that opportunities are still there for the existing materials, if one could work smartly enough to find some alternative material designs."

Ren pointed out that the performance gains the team reported compete

with the state-of-the-art n-type SiGe alloy materials, with a crucial difference that the team's design requires the use of 30 percent less Germanium, which poses a challenge to energy research because of its high cost. Lowering costs is crucial to new clean energy technologies, he noted.

"Using 30 percent less Germanium is a significant advantage to cut down the fabrication costs," said Ren. "We want all the materials we are studying in the group to help remove cost barriers. This is one of our goals for everyday research."

The collaboration between Ren and MIT's Chen has produced several breakthroughs in thermoelectric science, particularly in controlling phonon transport in bulk thermoelectric composite [materials](#). The team's research is funded by the Solid State Solar Thermal Energy Conversion Center.

Provided by Boston College

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