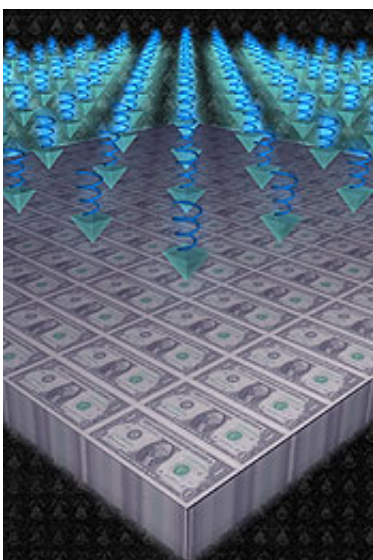


Method prints nanostructures using hard, sharp 'pen' tips floating on soft polymer springs

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Northwestern researchers have developed an innovative method for printing nanostructures using hard, sharp “pen” tips that float on soft polymer springs. The technique quickly and inexpensively produces patterns of high quality and with high resolution and density.

(PhysOrg.com) -- Northwestern University researchers have developed a new technique for rapidly prototyping nanoscale devices and structures that is so inexpensive the "print head" can be thrown away when done.

Hard-tip, soft-spring lithography (HSL) rolls into one method the best of

scanning-probe lithography -- high resolution -- and the best of polymer pen lithography -- low cost and easy implementation.

HSL could be used in the areas of electronics ([electronic circuits](#)), medical diagnostics (gene chips and arrays of [biomolecules](#)) and pharmaceuticals (arrays for screening drug candidates), among others.

To demonstrate the method's capabilities, the researchers duplicated the pyramid on the U.S. one-dollar bill and the surrounding words approximately 19,000 times at 855 million dots per square inch. Each image consists of 6,982 dots. (They reproduced a bitmap representation of the pyramid, including the "Eye of Providence.") This exercise highlights the sub-50-nanometer resolution and the scalability of the method.

The results will be published Jan. 27 by the journal *Nature*.

"Hard-tip, soft-spring lithography is to scanning-probe lithography what the disposable razor is to the razor industry," said Chad A. Mirkin, the paper's senior author. "This is a major step forward in the realization of desktop fabrication that will allow researchers in academia and industry to create and study nanostructure prototypes on the fly."

Mirkin is the George B. Rathmann Professor of Chemistry in the Weinberg College of Arts and Sciences and professor of medicine, chemical and biological engineering, biomedical engineering and materials science and engineering and director of Northwestern's International Institute for Nanotechnology.

Micro- and nanolithographic techniques are used to create patterns and build surface architectures of materials on a small scale.

Scanning probe lithography, with its high resolution and registration

accuracy, currently is a popular method for building [nanostructures](#). The method is, however, difficult to scale up and produce multiple copies of a device or structure at low cost.

Scanning probe lithographies typically rely on the use of cantilevers as the printing device components. Cantilevers are microscopic levers with tips, typically used to deposit materials on surfaces in a printing experiment. They are fragile, expensive, cumbersome and difficult to implement in an array-based experiment.

"Scaling cantilever-based architectures at low cost is not trivial and often leads to devices that are difficult to operate and limited with respect to the scope of application," Mirkin said.

Hard-tip, soft-spring lithography uses a soft polymer backing that supports sharp silicon tips as its "print head." The spring polymer backing allows all of the tips to come in contact with the surface in a uniform manner and eliminates the need to use cantilevers. Essentially, hard tips are floating on soft polymeric springs, allowing either materials or energy to be delivered to a surface.

HSL offers a method that quickly and inexpensively produces patterns of high quality and with high resolution and density. The prototype arrays containing 4,750 tips can be fabricated for the cost of a single cantilever-based tip and made in mass, Mirkin said.

Mirkin and his team demonstrated an array of 4,750 ultra-sharp silicon tips aligned over an area of one square centimeter, with larger arrays possible. Patterns of features with sub-50-nanometer resolution can be made with feature size controlled by tip contact time with the substrate.

They produced patterns "writing" with molecules and showed that as the tips push against the substrate the flexible backing compresses,

indicating the tips are in contact with the surface and writing is occurring. (The silicon tips do not deform under pressure.)

"Eventually we should be able to build arrays with millions of pens, where each pen is independently actuated," Mirkin said.

The researchers also demonstrated the ability to use hard-tip, soft-spring [lithography](#) to transfer mechanical and electrical energy to a surface.

More information: The paper is titled "Hard-tip, soft-spring lithography."

Provided by Northwestern University

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