

Chemists uncover 'green' catalysts with promise for cheaper drug production

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(PhysOrg.com) -- A University of Toronto research team from the Department of Chemistry has discovered useful "green" catalysts made from iron that might replace the much more expensive and toxic platinum metals typically used in industrial chemical processes to produce drugs, fragrances and flavours.

The synthesis of drugs usually relies on the use of catalysts and the expense of the catalysts influences the ultimate cost of the drug. If the catalyst is toxic, as it usually is when platinum-metals such as ruthenium, rhodium and <u>palladium</u> are used, then it must be removed completely from the synthesized product using costly purification techniques.

"With a cheaper and less toxic catalyst, like iron, these drawbacks are avoided," says Professor Robert Morris. The study appeared online in *Chemistry - A European Journal* on April 9.

The successful use of iron as a catalyst in place of the more commonly used ruthenium is surprising since iron has been considered to be a "base metal" of low <u>catalytic activity</u>. The successful trick was to prepare a complex of iron with a structure similar to the most active <u>ruthenium</u> catalyst, says Morris.

Chemical catalysts are generally known for their ability to speed up a reaction but they can also influence the structure of the chemical that is produced in that reaction, says Morris. Catalysts used in the synthesis of a chemical used as a drug or fragrance are most valuable when they



cause the production of the chemical in one structural form and not the mirror image of that form (i.e. producing a left-handed form and not the right-handed one).

The catalyst was made by attaching to <u>iron</u>, in its "ferrous" state, an organic molecule that contains carbon, hydrogen, phosphorus and <u>nitrogen</u> with the atoms arranged in exclusively a right-handed structural form. The <u>catalyst</u> is used in small amounts to convert a large amount of inexpensive ketone to a large amount of the valuable alcohol product in just the left-handed form. This process is called asymmetric transfer hydrogenation.

Source: University of Toronto (<u>news</u> : <u>web</u>)

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