

Speedier flexible electronics possible with new fabrication process

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A view through the microscope shows microwires aligned in the same direction laying across electrodes below. Courtesy of Zhenan Bao

(PhysOrg.com) -- A clever but simple new way of making transistors out of high-performance organic microwires presents a potential path for products such as smart merchandise tags, light and cheap solar panels, and flexible "digital paper." Engineers at Stanford and Samsung report the new method in a paper to be published online this week in the *Proceedings of the National Academy of Sciences*.

Academic and industrial researchers have been toiling all decade to create flexible electronics based on inexpensive organic materials. These materials can be cheaper than silicon and [metal materials](#) (albeit slower in performance), and amenable to cheaper manufacturing processes such

as roll-to-roll printing of [photovoltaic cells](#). They are also more compatible with flexible substrates, such as plastics.

"This paper brings together progress on key aspects of building flexible [organic electronics](#)," said Zhenan Bao, a Stanford associate professor of chemical engineering and a senior author of the paper. "In our process we can create organic semiconducting microwires with the most desirable [electronic properties](#), flow a dispersed solution of them into a stencil, or mask, and then stamp them onto a pattern of electrodes. Because these wires can be precisely aligned with high density, the result is high-performance [transistors](#)."

Although the research alone is not enough to enable economical mass production of low-cost, high-performance flexible electronics, it could make their eventual manufacturing more feasible, said Jong Min Kim, a Samsung Fellow and senior vice president and a co-author of the paper.

"This technology can be applied to printable electronics such as low-cost and large-area display device components, [radio frequency](#) ID tags, sensors, [memory devices](#) and many different types of energy devices," Kim said.

In electronics, transistors act as switches. The team reported measurements showing that in their "on" state—when they transmit current—the group's dense [microwire](#) transistors operated about two-and-a-half times more quickly than the organic transistors most other research groups have announced to date. The transistors also transmit more current. In a flexible electronic display, faster operation results in blur-free motion, and higher current yields a brighter picture.

The performance improvements come from three factors, Bao said: the inherently fast conductivity of the single crystalline microwires, the new alignment method they developed and the ability to pack a high density

of wires onto the electrodes. Because almost all of the wires span the electrodes, a large number of them make the connection, ensuring that more current gets across.

The Stanford-Samsung team's transistors are also among the best of a rare breed of organic "n-type" transistors, which transmit negative charges. They are just as necessary as more common "p-type" transistors for making integrated circuits, but have been harder to build.

In addition, the microwires, made from a chemical called BPE-PTCDI, are formulated to be "air stable," meaning that their electrical properties aren't spoiled by exposure to oxygen, as are many n-type organic transistors.

Prototype process

Because the process depends only on a stencil to align and concentrate the wires, the team was able to create patterns in which wires could be aligned in different directions in different places, a necessary capability for producing complex circuit designs. Also, Bao said, the team fabricated transistors over an area of several square centimeters, which suggests that patterning a large area could be feasible.

Demonstrating patterning over larger areas is a key goal for future work, Bao said. The team also hopes to study whether the technique could allow for more cost-effective fabrication of devices such as solar cell panels that use inorganic and organic micro- or nanowires.

Provided by Stanford University ([news](#) : [web](#))

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